

3-way Mixing/Diverting, Characterized Control Valve, Stainless Steel Ball and Stem



Picture may differ from product



5-year warranty


**Type overview**

<b>Type</b>	<b>DN</b>
B323	1" [25]

**Technical data**

<b>Functional data</b>	Valve size [mm]	1" [25]
	Fluid	chilled or hot water, up to 60% glycol
	Fluid Temp Range (water)	0...250°F [-18...120°C]
	Body Pressure Rating	600 psi
	Close-off pressure Δps	200 psi
	Flow	A-port: as stated in chart B-port: 70% of A-AB Cv
	Flow characteristic	A-port equal percentage, B-port modified for constant common port flow
	Leakage rate	0% for A-AB, <2.0% for B-AB
	Pipe connection	Internal thread NPT (female)
	Servicing	maintenance-free
	Flow Pattern	3-way Mixing/Diverting
	Controllable flow range	75°
	Cv	10
	<b>Materials</b>	Valve body
Stem		stainless steel
Stem seal		EPDM (lubricated)
Seat		PTFE
Characterized disc		TEFZEL®
O-ring		EPDM (lubricated)
Ball		stainless steel
<b>Suitable actuators</b>	Non Fail-Safe	LRB(X) LRQB(X) NRB(X) N4
	Spring	LF

**Safety notes**


- **WARNING:** This product can expose you to lead which is known to the State of California to cause cancer and reproductive harm. For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)

Product features

**Application** This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in a hydronic system with variable or constant flow.

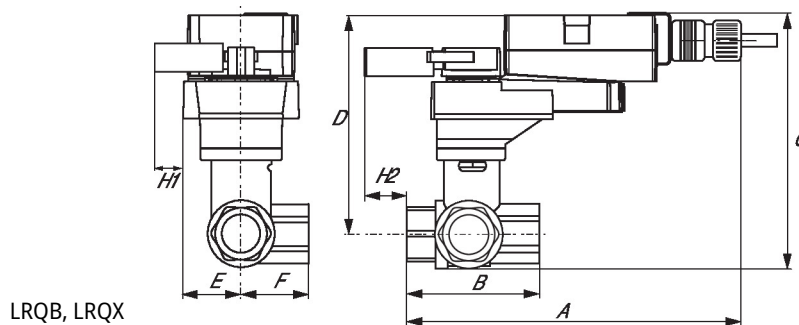
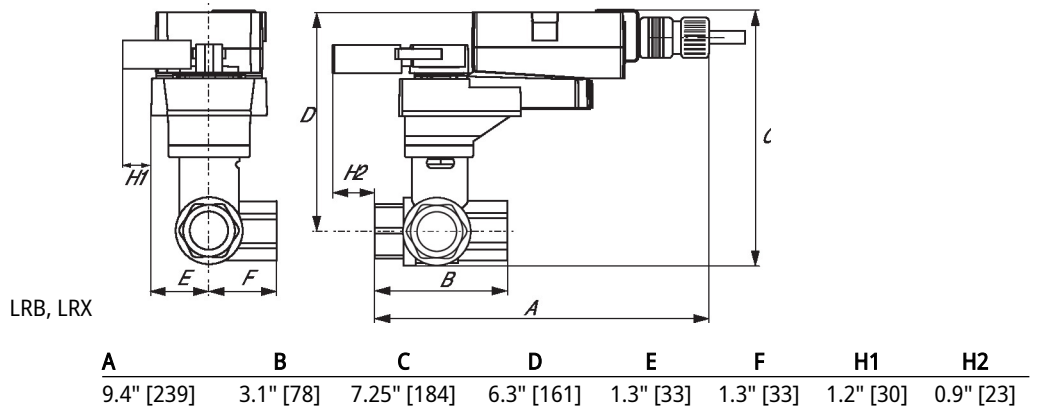
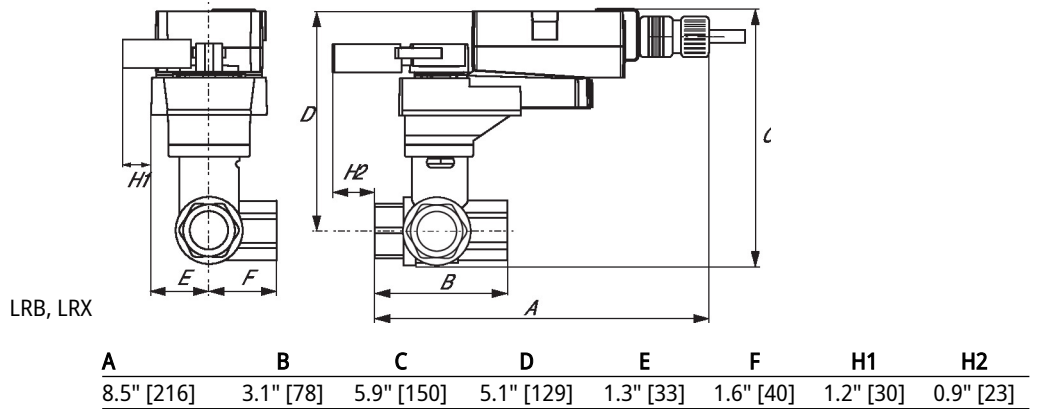
**Flow/Mounting details**

This valve is not suitable for use as a change over valve.



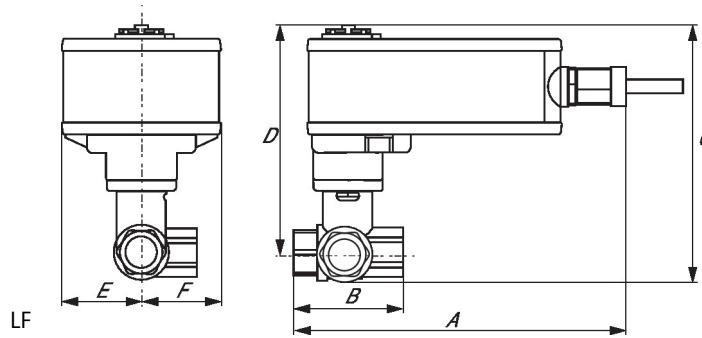
Dimensions

<b>Type</b>	<b>DN</b>	<b>Weight</b>
B323	1" [25]	1.3 lb [0.58 kg]



**Dimensions**

A	B	C	D	E	F	H1	H2
8.9" [226]	3.1" [78]	6.7" [169]	5.6" [142]	1.6" [40]	1.6" [40]	1.2" [30]	1" [25]



A	B	C	D	E	F
8.1" [206]	3.1" [78]	6.5" [165]	5.6" [142]	1.9" [48]	1.9" [48]

Basic Fail-Safe modulating actuator for controlling dampers in typical commercial HVAC applications.

- Torque motor 35 in-lb [4 Nm]
- Nominal voltage AC/DC 24 V
- Control Modulating, On/Off, Floating point, Communicative
- Position feedback 2...10 V



Picture may differ from product

## Technical data

<b>Electrical data</b>	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...35.0 V
	Power consumption in operation	2 W
	Power consumption in rest position	0.8 W
	Transformer sizing	3.5 VA
	Connection supply/control	Cable 3 ft. [1 m], 4x 0.75 mm <sup>2</sup>
	Parallel operation	Yes (note the performance data)
<b>Data bus communication</b>	Communicative control	MP-Bus
	Number of nodes	MP-Bus max. 16
<b>Functional data</b>	Torque motor	35 in-lb [4 Nm]
	Torque Fail-Safe	4 Nm
	Operating range Y	2...10 V
	Input impedance	100 kΩ
	Operating range Y variable	Start point 0.5...30 V End point 2.5...32 V
	Operating modes optional	variable (VDC, on/off, floating point)
	Position feedback U	2...10 V
	Position feedback U note	Max. 1 mA
	Position feedback U variable	Start point 0.5...8 V End point 2.5...10 V
	Position accuracy	±5%
	Direction of motion motor	selectable with switch L/R
	Direction of motion variable	electronically reversible
	Direction of motion fail-safe	selectable by mounting L/R
	Manual override	No
	Angle of rotation	Max. 95°
	Angle of rotation note	Adjustable 37...100% with integrated mechanical limitation
	Running Time (Motor)	150 s / 90°
	Running time motor variable	75...300 s
Running time fail-safe	<20 s @ -20...50°C, <60 s @ -30°C	
Sound power level, motor	36 dB(A)	
Adaptation Setting Range	with Belimo Assistant 2	
Override control	MIN (minimum position) = 0% MID (intermediate position, AC only) = 50% MAX (maximum position) = 100%	

**Technical data**

<b>Functional data</b>	Override control variable	MIN = 0%...(MAX - 32%) MID = MIN...MAX MAX = (MIN + 32%)...100%
	Mechanical interface	Universal shaft clamp 8...16 mm
	Position indication	Mechanical
	Service life	Min. 60'000 fail-safe positions
<b>Safety data</b>	Power source UL	Class 2 Supply
	Degree of protection NEMA/UL	NEMA 2
	Housing	UL Enclosure Type 2
	Agency Listing	cULus acc. To UL 873 and CAN/CSA C22.2 No. 24-93
	Quality Standard	ISO 9001
	UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-22...122°F [-30...50°C]
	Storage temperature	-40...176°F [-40...80°C]
	Servicing	maintenance-free
<b>Weight</b>	Weight	3.2 lb [1.5 kg]

**Safety notes**


- This device has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- Outdoor application: only possible in case that no (sea) water, snow, ice, insolation or aggressive gases interfere directly with the actuator and that is ensured that the ambient conditions remain at any time within the thresholds according to the data sheet.
- Only authorized specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- Cables must not be removed from the device.
- To calculate the torque required, the specifications supplied by the damper manufacturers concerning the cross-section and design, as well as the installation site and ventilation conditions, must be observed.
- The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

**Product features**

**Operating mode** Conventional operation:  
The actuator is connected with an analog control signal Y (note the operating range) and drives to the position defined.  
The actuator moves the damper to the operating position at the same time as tensioning the return spring. The damper is turned back to the fail-safe position by spring force when the supply voltage is interrupted.

Operation on Bus:  
The actuator receives its digital control signal from the higher level controller via the MP-Bus and drives to the position defined. Connection U serves as communication interface and does not supply an analogue measuring voltage.

**Product features**

<b>Converter for sensors</b>	Connection option for an active sensor. The actuator serves as an analog/digital converter for the transmission of the sensor signal via MP-Bus to the higher-level system. Additional material may be required for the sensor connection. See "Electrical accessories".
<b>Configurable Device</b>	The factory settings cover the most common applications. Single parameters can be modified with the Belimo Assistant 2 or ZTH US.
<b>Simple direct mounting</b>	Simple direct mounting on the damper shaft with a universal shaft clamp, supplied with an anti-rotation mechanism to prevent the actuator from rotating.
<b>Adjustable angle of rotation</b>	Adjustable angle of rotation with mechanical end stops.
<b>High functional reliability</b>	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.
<b>Innovative motorization</b>	The actuator uses the powerful Belimo M600 microchip in combination with the INFORM method. It provides the full starting torque from a standstill with high precision (sensorless INFORM-Drive by Prof. Schrödl).
<b>Home position</b>	The first time the supply voltage is switched on, i.e. at the time of commissioning, the actuator carries out a synchronization. The synchronization is in the home position (0%). The actuator then moves into the position defined by the control signal.
<b>Adaptation</b>	An adaptation can be triggered manually by switching the direction-of-rotation switch from the left to the right twice within 5 s or with Belimo Assistant 2. Both mechanical end stops are detected during the adaptation (entire setting range). The actuator then moves into the position defined by the control signal. A range of settings can be made using the Belimo Assistant 2.

**Accessories**

<b>Tools</b>	<b>Description</b>	<b>Type</b>
	Service tool for wired and wireless setup, on-site operation and troubleshooting.	Belimo Assistant 2
	Connecting cable 16 ft [5 m], A: RJ11 6/4 LINK.10, B: free wire end for connection to MP/PP terminal	ZK2-GEN
	Belimo Assistant Link Bluetooth and USB to NFC and MP-Bus converter for configurable and communicative devices	LINK.10
<b>Electrical accessories</b>	<b>Description</b>	<b>Type</b>
		IRM-100
	Auxiliary switch, mercury-free	P475
	Auxiliary switch, mercury-free	P475-1
	Signal simulator, Power supply AC 120 V	PS-100
	Convert Pulse Width Modulated Signal to a 2...10 V Signal for Belimo Proportional Actuators	PTA-250
	Positioner for wall mounting	SGA24
	Positioner for front-panel mounting	SGF24
	Resistor, 500 Ω, 1/4" wire resistor with 6" pigtail wires	ZG-R01
	Resistor kit, 50% voltage divider	ZG-R02
	Transformer, AC 120 V to AC 24 V, 40 VA	ZG-X40
<b>Mechanical accessories</b>	<b>Description</b>	<b>Type</b>
	Shaft extension 170 mm ø10 mm for damper shaft ø6...16 mm	AV6-20
	End stop indicator	IND-LF
	Shaft clamp for LF..	K6 US
	Shaft clamp reversible, clamping range ø16...20 mm	K6-1
	Ball joint suitable for damper crank arm KH8 / KH10	KG10A
	Ball joint suitable for damper crank arm KH8	KG6
	Ball joint suitable for damper crank arm KH8	KG8
	Damper crank arm Slot width 8.2 mm, for ø1.05"	KH12
	Damper crank arm Slot width 6.2 mm, clamping range ø10...18 mm	KH6
	Damper crank arm Slot width 8.2 mm, clamping range ø10...18 mm	KH8

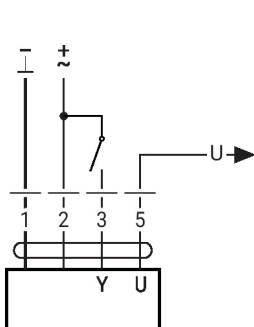
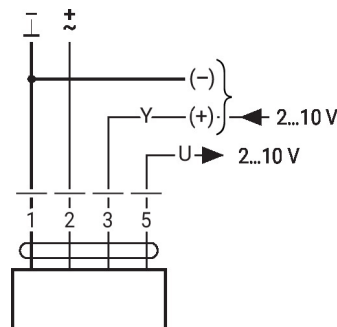
**Accessories**

Description	Type
Actuator arm, clamping range ø8...16 mm, Slot width 8.2 mm	KH-LF KH-LFV LF-P
Push rod for KG10A ball joint L 36", 3/8" diameter	SH10 SH8
Wrench 0.32 in and 0.39 in [8 mm and 10 mm]	TOOL-06
Angle of rotation limiter, with end stop	ZDB-LF
Form fit adapter 8x8 mm	ZF8-LF
Mounting bracket	ZG-109
Linkage kit	ZG-110
Mounting bracket for LF..	ZG-112
	ZG-DC1 ZG-DC2 ZG-LF112 ZG-LF2 ZG-LMSA-1 ZG-LMSA-1/2-5
Weather shield 13x8x6" [330x203x152 mm] (LxWxH)	ZS-100
Baseplate, for ZS-100	ZS-101
Weather shield 406x213x102 mm [16x8-3/8x4"] (LxWxH)	ZS-150
Explosion proof housing 16x10x6.435" [406x254x164 mm] (LxWxH), UL and CSA, Class I, Zone 1&2, Groups B, C, D, (NEMA 7), Class III, Hazardous (classified) Locations	ZS-260
Weather shield 17-1/4x8-3/4x5-1/2" [438x222x140 mm] (LxWxH), NEMA 4X, with mounting brackets	ZS-300
Weather shield 17-1/4x8-3/4x5-1/2" [438x222x140 mm] (LxWxH), NEMA 4X, with mounting brackets	ZS-300-5
Shaft extension 1/2"	ZS-300-C1
Shaft extension 3/4"	ZS-300-C2
Shaft extension 1"	ZS-300-C3
Linkage kit	ZG-JSL
Jackshaft RetroFIT+ Linkage with Belimo Rotary Actuators	

**Electrical installation**

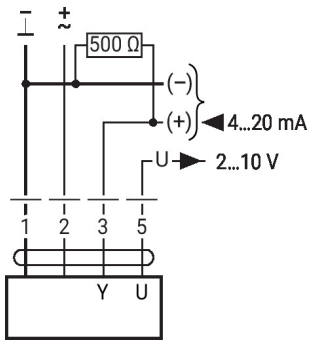
**Supply from isolating transformer.**
**Parallel connection of other actuators possible. Observe the performance data.**
**Wire colors:**

- 1 = black
- 2 = red
- 3 = white
- 5 = white

**Control on/off**

**AC/DC 24 V, modulating**


**Electrical installation**

Control with 4...20 mA via external resistor



**Caution:**  
 The operating range must be set to DC 2...10 V.  
 The 500 Ohm resistor converts the 4...20 mA current signal to a voltage signal DC 2...10 V.

**Further electrical installations**

**Functions with basic values (conventional mode)**

Functional check



**Procedure**

1. Connect 24 V to connections 1 and 2
2. Disconnect connection 3:
  - With direction of rotation 0: Actuator rotates to the left
  - With direction of rotation 1: Actuator rotates to the right
3. Short-circuit connections 2 and 3:
  - Actuator runs in opposite direction

**Functions with basic values (conventional mode)**

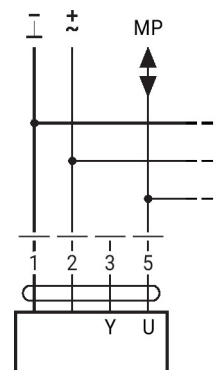
MP-Bus network topology



There are no restrictions regarding the network topology (bus, star, ring or mixed forms are permitted).  
 Supply and communication in one and the same 3-wire cable

- no shielding or twisting necessary
- no terminating resistors required

Connection on the MP-Bus



Max. 8 MP-Bus nodes

**Further electrical installations**

**Functions with basic values (conventional mode)**

MP-Bus

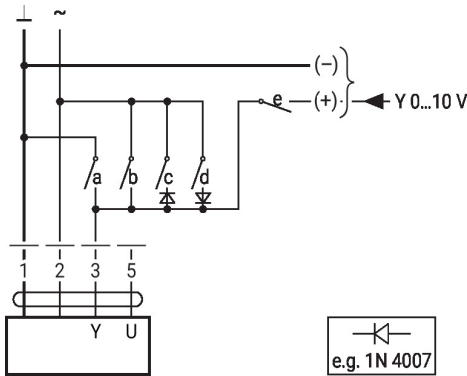
Connection of active sensors



- Supply AC/DC 24 V
- Output signal 0...10 V (max. 0...32 V)
- Resolution 30 mV

**Functions with specific parameters (configuration necessary)**

Override control and limiting with AC 24 V with relay contacts



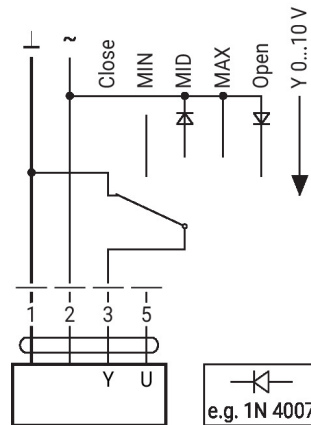
1	2	a	b	c	d	e	M	B
							Close	Close
							MIN	-
							MID	MID
							MAX	MAX
							Open	Open
							Y	Y

M = modulating  
B = Bus

Control 3-point with AC 24 V

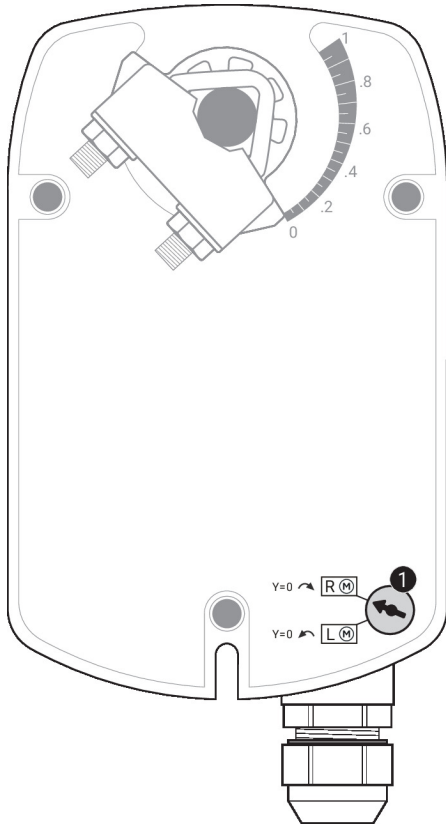


Override control and limiting with AC 24 V with rotary switch



Caution:  
The "Close" function is only guaranteed if the start point of the operating range is defined as min. 0.5 V.

Operating controls and indicators



- 1 **MP addressing**  
Move direction of rotation switch in opposite position and backwards (within 4 seconds)

Service

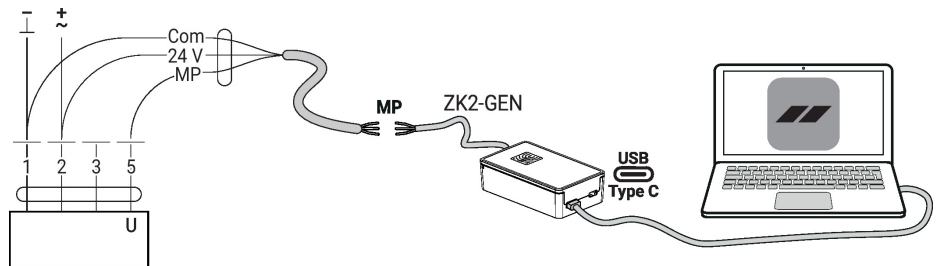
Using Belimo Assistant 2, device parameters can be modified. Belimo Assistant 2 can operate on a smartphone, tablet, or PC. The available connection options vary depending on the hardware on which Belimo Assistant 2 is installed.

For more information about Belimo Assistant 2, refer to the Quick Guide – Belimo Assistant 2.

**Wired connection**

Alternatively, the Belimo devices can be accessed by connecting Belimo Assistant Link to the USB port on a PC or laptop and to the MP-Bus wire on the device.

Belimo Assistant 2 acts as MP client. Therefore, no other MP client shall be connected to the device.



## Dimensions

## Shaft length

		Min. 84
		Min. 0.75" [20 mm]

## Clamping range

8...16	8...16



## Further documentation

- Overview MP Cooperation Partners
- Tool connections
- Introduction to MP-Bus Technology
- Quick Guide – Belimo Assistant 2