

3-way Changeover/ Diverting, Chrome Plated  
Brass Ball and Nickel Plated Brass Stem



2-year warranty



Picture may differ from product

## Type overview

### Type

B325L

### DN

1" [25]

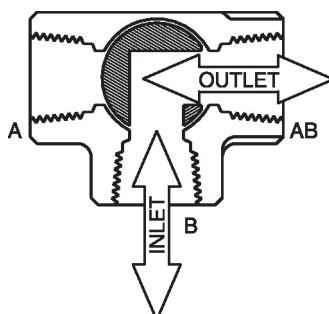
## Technical data

<b>Functional data</b>	Valve size [mm]	1" [25]
	Fluid	chilled or hot water, up to 60% glycol
	Fluid Temp Range (water)	0...250°F [-18...120°C]
	Body Pressure Rating	600 psi
	Close-off pressure Δps	200 psi
	Flow characteristic	modified linear
	Leakage rate	0%
	Pipe connection	Internal thread NPT (female)
	Servicing	maintenance-free
	Flow Pattern	3-way Changeover/ Diverting
	Controllable flow range	75°
	Cv	11
<b>Materials</b>	Valve body	Nickel-plated brass body
	Stem	nickel-plated brass
	Seat	PTFE
	Ball	chrome plated brass
<b>Suitable actuators</b>	Non Fail-Safe	LRB(X)
	Spring	LF

## Product features

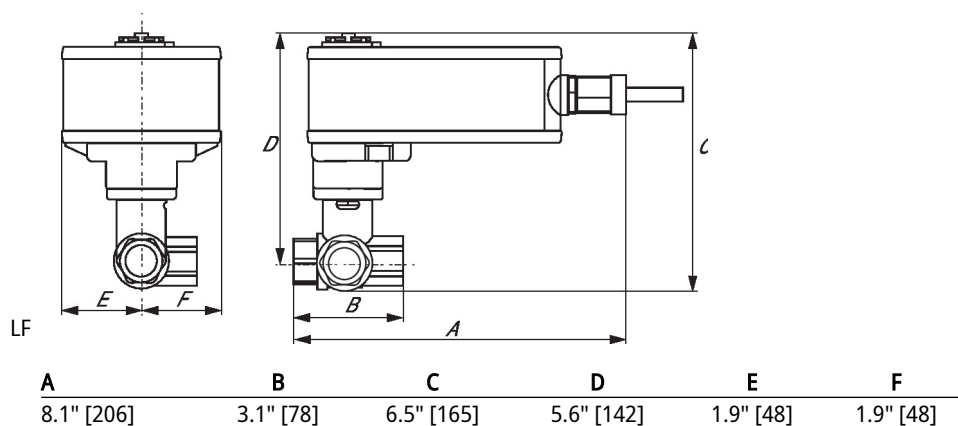
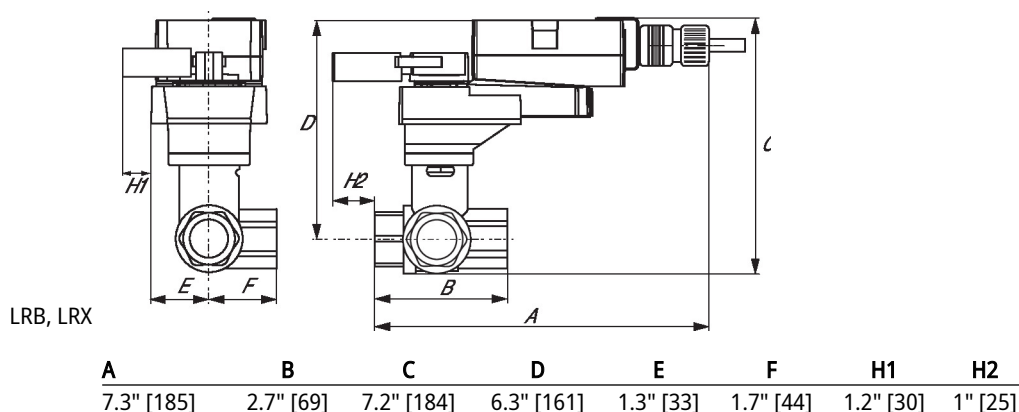
**Application** This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use as diverting or change over valve.

### Flow/Mounting details

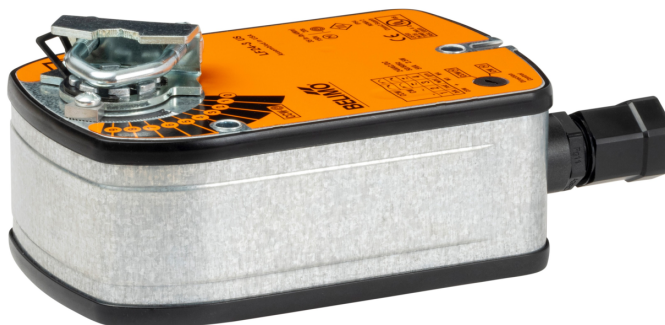


## Dimensions

Type	DN	Weight
B325L	1" [25]	1.3 lb [0.60 kg]



On/Off, Spring return, 24 V



5-year warranty



## Technical data

<b>Electrical data</b>	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
	Power consumption in operation	5 W
	Power consumption in rest position	2.5 W
	Transformer sizing	7 VA
	Auxiliary switch	1x SPDT, 1 mA...3 A (0.5 A inductive), DC 5 V...AC 250 V, adjustable 0...95°
	Switching capacity auxiliary switch	1 mA...3 A (0.5 A inductive), DC 5 V...AC 250 V
	Electrical Connection	(2) 18 GA appliance cables, 3 ft [1 m], with 1/2" NPT conduit connectors
	Overload Protection	electronic throughout 0...95° rotation
<b>Functional data</b>	Direction of motion motor	selectable with switch 0/1
	Direction of motion fail-safe	reversible with cw/ccw mounting
	Angle of rotation	90°
	Running Time (Motor)	75 s / 90°
	Running time fail-safe	<25 s @ -4...122°F [-20...50°C], <60 s @ -22°F [-30°C]
	Noise level, motor	50 dB(A)
	Noise level, fail-safe	62 dB(A)
	Position indication	Mechanical
<b>Safety data</b>	Power source UL	Class 2 Supply
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2
	Enclosure	UL Enclosure Type 2
	Agency Listing	cULus acc. To UL 873 and CAN/CSA C22.2 No. 24-93
	Quality Standard	ISO 9001
	UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-22...122°F [-30...50°C]

## Technical data

<b>Safety data</b>	Storage temperature	-40...176°F [-40...80°C]
	Servicing	maintenance-free
<b>Weight</b>	Weight	□
<b>Materials</b>	Housing material	galvanized steel

**Footnotes** †Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3

## Electrical installation

### ✂ INSTALLATION NOTES

- Ⓐ Actuators with appliance cables are numbered.
- ⚠ Provide overload protection and disconnect as required.
- ⚠ 3 Actuators may also be powered by DC 24 V.
- ⚠ 11 Actuators may be connected in parallel if not mechanically linked. Power consumption and input impedance must be observed.
- ⚠ 44 One built-in auxiliary switch (1x SPDT), for end position indication, interlock control, fan startup, etc.
- ⚠ Apply only AC line voltage or only UL-Class 2 voltage to the terminals of auxiliary switches. Mixed or combined operation of line voltage/safety extra low voltage is not allowed.
- ◆ Meets cULus requirements without the need of an electrical ground connection.
- ⚠ **Warning! Live electrical components!**  
During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

### Wiring diagrams

On/Off

