



5-year warranty

Type overview

Type	DN
G680C	80

Technical data

Functional data	Valve size [mm]	3" [80]
Fluid	chilled or hot water, up to 60% glycol, steam	
Fluid Temp Range (water)	32...338°F [0...138°C]	
Fluid Temp Range (steam)	32...280°F [0...138°C]	
Body Pressure Rating	ANSI Class 125, up to 175 psi below 150°F	
Flow characteristic	equal percentage	
Servicing	repack/rebuild kits available	
Rangeability Sv	91:1	
Max Differential Pressure (Steam)	15 psi [103 kPa]	
Flow Pattern	2-way	
Leakage rate	ANSI Class III	
Controllable flow range	stem up - open A - AB	
Cv	90	
Maximum Inlet Pressure (Steam)	35 psi [241 kPa]	
Materials	Valve body	Cast iron - ASTM A126 Class B
	Valve plug	brass
	Stem	stainless steel
	Stem seal	NLP EPDM (no lip packing)
	Seat	Stainless steel AISI 316
	Pipe connection	125 lb flanged
Suitable actuators	Non-Spring	EVB(X)
	Spring	AF
	Electrical fail-safe	AVKB(X)

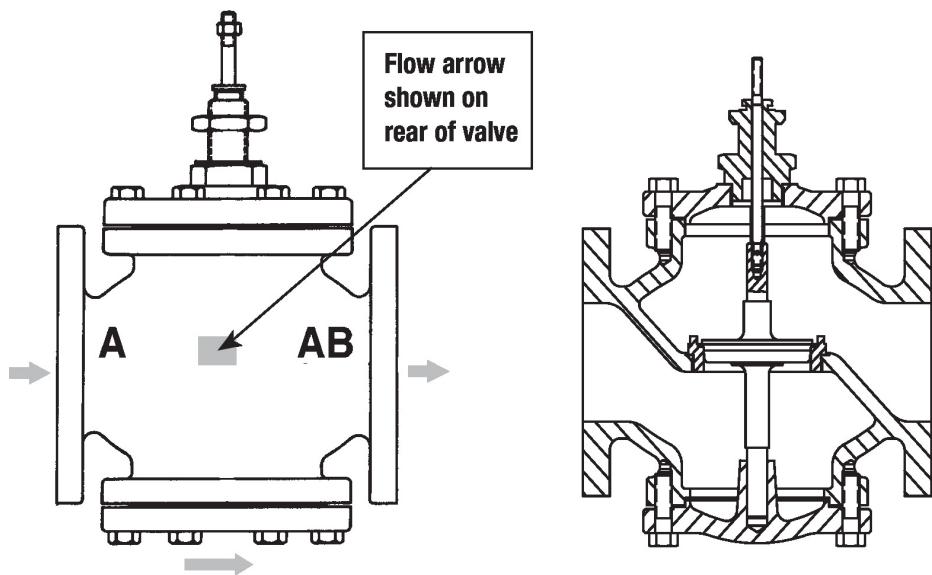
Safety notes



- **WARNING:** This product can expose you to lead which is known to the State of California to cause cancer and reproductive harm. For more information go to www.p65warnings.ca.gov
- The valve has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- Only authorized specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.
- The valve does not contain any parts that can be replaced or repaired by the user.
- When determining the flow rate characteristic of controlled devices, the recognised directives must be observed.

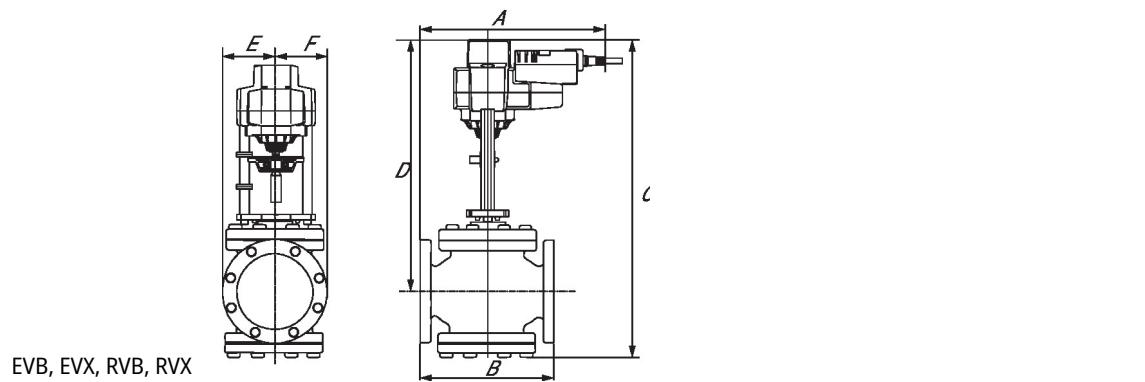
Product features

Flow/Mounting details

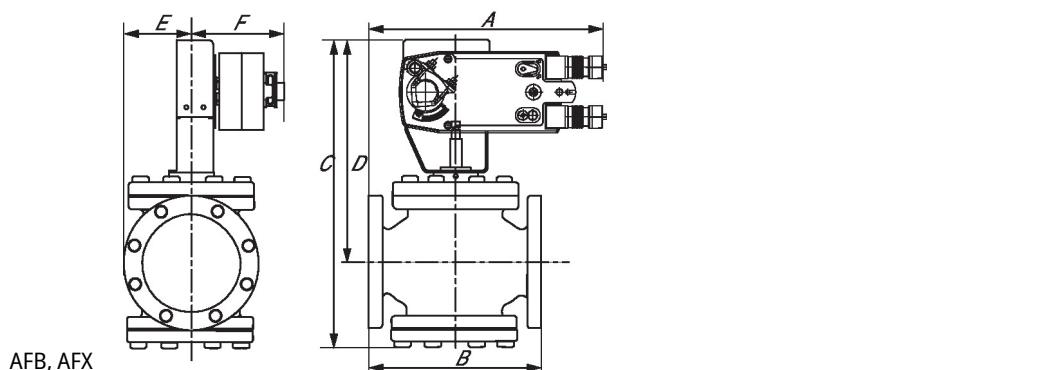


Dimensions

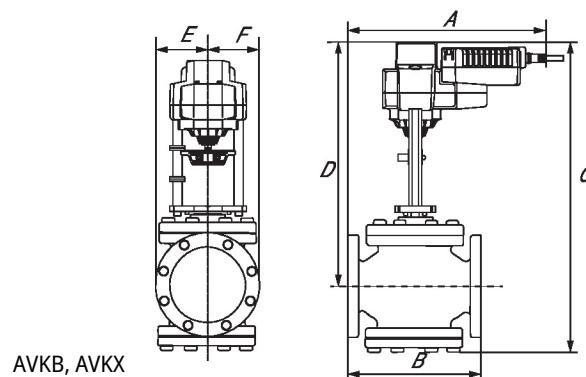
Type	DN	Weight
G680C	80	74.97 lb [34 kg]



A	B	C	D	E	F	Number of Bolt Holes
12.2" [310]	10.0" [254]	24.6" [626]	19.3" [489]	3.9" [100]	3.9" [100]	4



A	B	C	D	E	F	Number of Bolt Holes
12.2" [310]	10.0" [254]	22.7" [577]	17.8" [453]	3.9" [100]	5.3" [135]	4



A	B	C	D	E	F	Number of Bolt Holes
12.2" [310]	10.0" [254]	24.6" [626]	19.3" [489]	3.9" [100]	3.9" [100]	4



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**Technical data**

Electrical data	
Nominal voltage	AC/DC 24 V
Nominal voltage frequency	50/60 Hz
Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
Power consumption in operation	5 W
Power consumption in rest position	1.5 W
Transformer sizing	7.5 VA
Electrical Connection	18 GA plenum cable, 1 m, with 1/2" conduit connector, degree of protection NEMA 2 / IP54
Overload Protection	electronic throughout full stroke
Electrical Protection	actuators are double insulated
Functional data	
Actuating force motor	2500 N [560 lbf]
Operating range Y	2...10 V
Operating range Y note	4...20 mA w/ ZG-R01 (500 Ω, 1/4 W resistor)
Input Impedance	100 kΩ for 2...10 V (0.1 mA), 500 Ω for 4...20 mA, 1500 Ω for PWM, On/Off and Floating point
Operating range Y variable	Start point 0.5...30 V End point 2.5...32 V
Operating modes optional	variable (VDC, PWM, on/off, floating point)
Position feedback U	2...10 V
Position feedback U note	Max. 0.5 mA
Position feedback U variable	VDC variable
Direction of motion motor	selectable with switch 0/1
Manual override	5 mm hex crank (3/16" Allen), supplied
Stroke	2" [50 mm]
Running Time (Motor)	90 s /
Running time motor variable	90...150 s
Noise level, motor	60 dB(A)
Position indication	Mechanically, with pointer
Safety data	
Power source UL	Class 2 Supply
Degree of protection IEC/EN	IP54
Degree of protection NEMA/UL	NEMA 2
Enclosure	UL Enclosure Type 2
Agency Listing	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02 CE acc. to 2014/30/EU and 2014/35/EU
Quality Standard	ISO 9001
UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC
Ambient humidity	Max. 95% RH, non-condensing

Safety data	Ambient temperature	-22...122°F [-30...50°C]
	Storage temperature	-40...176°F [-40...80°C]
	Servicing	maintenance-free
Weight	Weight	5.73 lb [2.6 kg]
Materials	Housing material	Die cast aluminium and plastic casing

Footnotes † Use flexible metal conduit. Push the listed conduit fitting device over the actuator's cable to butt against the enclosure. Screw in conduit connector. Jacket the actuators input wiring with listed flexible conduit. Properly terminate the conduit in a suitable junction box. Rated impulse Voltage 800V. Type of action 1. Control pollution degree 3.

Accessories

	Description	Type
Gateways	Gateway MP to BACnet MS/TP	UK24BAC
	Gateway MP to Modbus RTU	UK24MOD
	Gateway MP to LonWorks	UK24LON
Electrical accessories	Description	Type
	Belimo PC-Tool, Software for adjustments and diagnostics	MFT-P
	Auxiliary switch 2 x SPDT for NG GV Actuators	S2A-GV
	Service Tool, with ZIP-USB function, for programmable and communicative Belimo actuators, VAV controller and HVAC performance devices	ZTH US
Tools	Description	Type
	Connection cable 10 ft [3 m], A: RJ11 6/4 ZTH EU, B: 3-pin Weidmüller and supply connection	ZK4-GEN
	Service Tool, with ZIP-USB function, for programmable and communicative Belimo actuators, VAV controller and HVAC performance devices	ZTH US

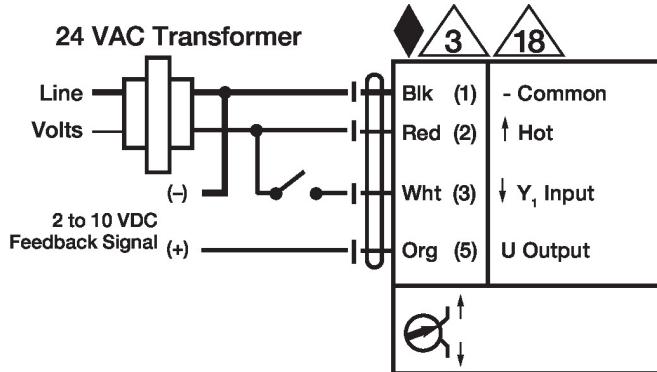
Electrical installation

INSTALLATION NOTES

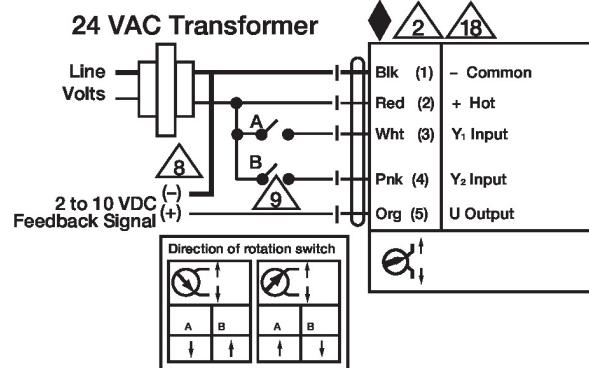
-  **2** Actuators may be connected in parallel. Power consumption and input impedance must be observed.
-  **3** Actuators may also be powered by DC 24 V.
-  **4** A 500 Ω resistor (ZG-R01) converts the 4...20 mA control signal to 2...10 V.
-  **5** Control signal may be pulsed from either the Hot (Source) or Common (Sink) 24 V line.
-  **6** For triac sink the common connection from the actuator must be connected to the hot connection of the controller. Contact closures A & B also can be triacs. A & B should both be closed for the triac source and open for triac sink.
-  **7** For triac sink the Common connection from the actuator must be connected to the Hot connection of the controller. Position feedback cannot be used with a triac sink controller; the actuator internal common reference is not compatible.
-  **8** IN4004 or IN4007 diode. (IN4007 supplied, Belimo part number 40155).
-  **9** Actuators with plenum cable do not have numbers; use color codes instead.
-  **10** Meets cULus requirements without the need of an electrical ground connection.
-  **11** **Warning! Live electrical components!**
During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

Wiring diagrams

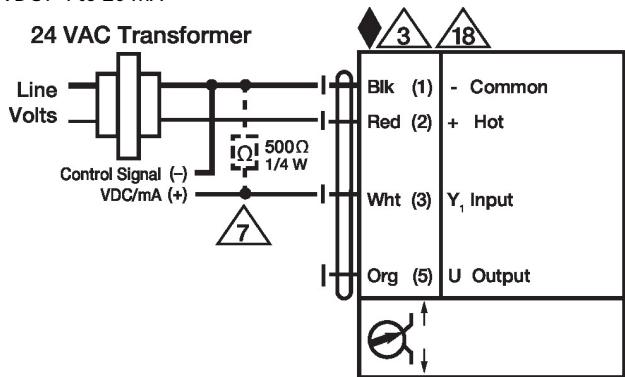
On/Off



Floating Point



VDC / 4 to 20 mA



Override Control Min, Mid, Max Positions

