



5-year warranty

## Type overview

|      |    |
|------|----|
| Type | DN |
| G780 | 80 |

## Technical data

|                    |                          |                                           |
|--------------------|--------------------------|-------------------------------------------|
| Functional data    | Valve size [mm]          | 3" [80]                                   |
|                    | Fluid                    | chilled or hot water, up to 60% glycol    |
|                    | Fluid Temp Range (water) | 32...350°F [0...176°C]                    |
|                    | Body Pressure Rating     | ANSI Class 125, up to 175 psi below 150°F |
|                    | Flow characteristic      | linear                                    |
|                    | Servicing                | repack/rebuild kits available             |
|                    | Rangeability Sv          | 50:1                                      |
|                    | Flow Pattern             | 3-way Mixing                              |
|                    | Leakage rate             | ANSI Class III                            |
|                    | Controllable flow range  | stem up - open B – AB                     |
| Materials          | Cv                       | 85                                        |
|                    | Valve body               | Cast iron - ASTM A126 Class B             |
|                    | Valve plug               | bronze                                    |
|                    | Spindle                  | stainless steel                           |
|                    | Spindle seal             | NLP EPDM (no lip packing)                 |
|                    | Seat                     | Stainless steel AISI 316                  |
| Suitable actuators | Pipe connection          | 125 lb flanged                            |
|                    | Non-Spring               | EVB(X)<br>RVB(X)                          |
|                    | Spring                   | AF<br>(2*AFB(X))                          |
|                    | Electrical fail-safe     | AVKB(X)<br>(2*GKB(X))                     |

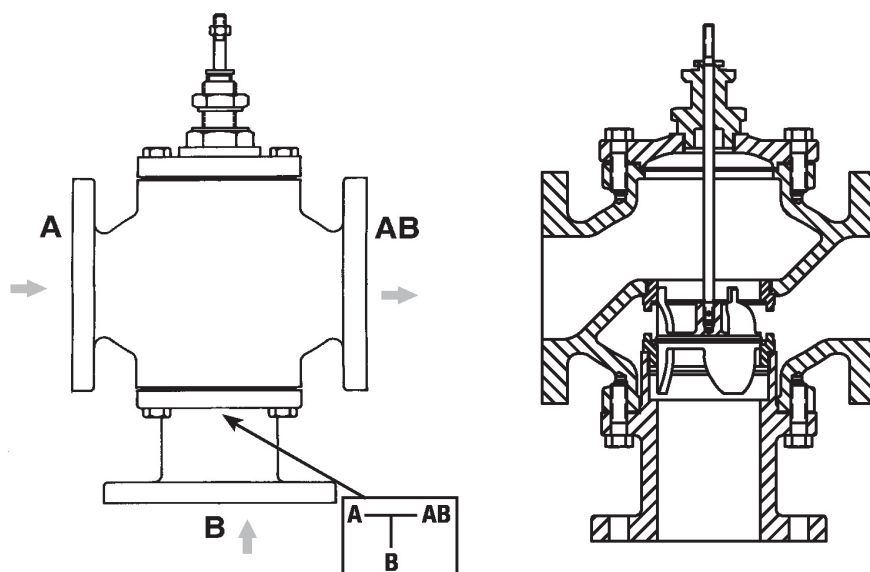
## Safety notes



- WARNING: This product can expose you to lead which is known to the State of California to cause cancer and reproductive harm. For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)
- The valve has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- Only authorized specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.
- The valve does not contain any parts that can be replaced or repaired by the user.
- When determining the flow rate characteristic of controlled devices, the recognised directives must be observed.

## Product features

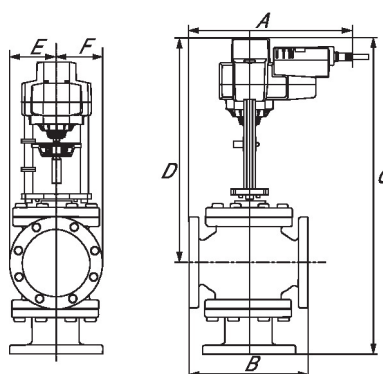
## Flow/Mounting details



## Dimensions

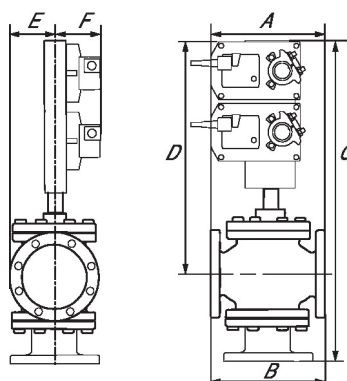
| Type | DN |
|------|----|
| G780 | 80 |

EVB, EVX, RVB, RVX



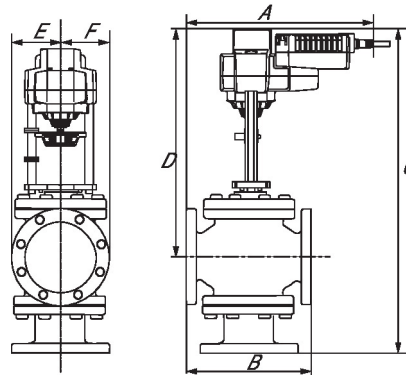
| A           | B           | C           | D           | E          | F          | Number of Bolt Holes |
|-------------|-------------|-------------|-------------|------------|------------|----------------------|
| 12.2" [310] | 10.0" [254] | 27.0" [686] | 19.0" [483] | 3.9" [100] | 3.9" [100] | 4                    |

2\*GMB, 2\*GMX, 2\*GKB, 2\*GKX



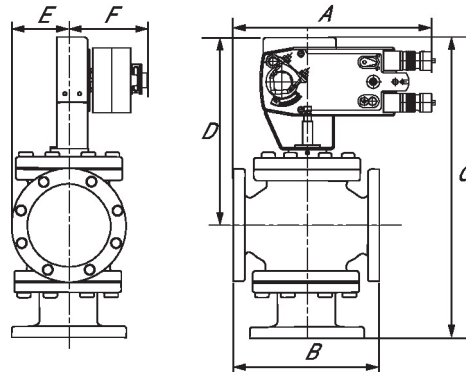
| A           | B           | C           | D           | E         | F          | Number of Bolt Holes |
|-------------|-------------|-------------|-------------|-----------|------------|----------------------|
| 12.2" [310] | 10.0" [254] | 30.5" [775] | 22.5" [572] | 3.7" [95] | 5.3" [135] | 4                    |

AVKB, AVKX



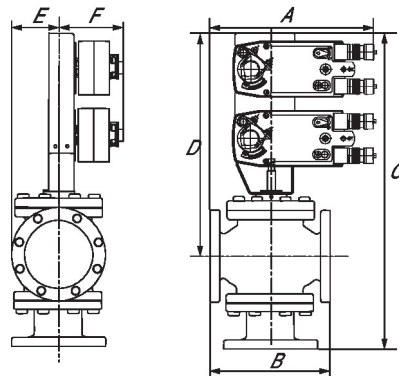
| A           | B           | C           | D           | E          | F          | Number of Bolt Holes |
|-------------|-------------|-------------|-------------|------------|------------|----------------------|
| 13.1" [332] | 10.0" [254] | 27.0" [686] | 19.0" [483] | 3.9" [100] | 3.9" [100] | 4                    |

AFB, AFX



| A           | B           | C           | D           | E         | F          | Number of Bolt Holes |
|-------------|-------------|-------------|-------------|-----------|------------|----------------------|
| 12.2" [310] | 10.0" [254] | 25.6" [650] | 17.5" [445] | 3.7" [95] | 5.3" [135] | 4                    |

2\*AFB, 2\*AFX



| A           | B           | C           | D           | E         | F          | Number of Bolt Holes |
|-------------|-------------|-------------|-------------|-----------|------------|----------------------|
| 12.2" [310] | 10.0" [254] | 30.5" [775] | 22.5" [572] | 3.7" [95] | 5.3" [135] | 4                    |



5-year warranty



## Technical data

|                        |                                    |                                                                                                 |
|------------------------|------------------------------------|-------------------------------------------------------------------------------------------------|
| <b>Electrical data</b> | Nominal voltage                    | AC/DC 24 V                                                                                      |
|                        | Nominal voltage frequency          | 50/60 Hz                                                                                        |
|                        | Power consumption in operation     | 5 W                                                                                             |
|                        | Power consumption in rest position | 2 W                                                                                             |
|                        | Transformer sizing                 | 9.5 VA (class 2 power source)                                                                   |
|                        | Electrical Connection              | 18 GA plenum cable, 3 ft [1 m], with 1/2" conduit connector, degree of protection NEMA 2 / IP54 |
|                        | Overload Protection                | electronic throughout full stroke                                                               |
| <b>Functional data</b> | Electrical Protection              | actuators are double insulated                                                                  |
|                        | Actuating force motor              | 2000 N [450 lbf]                                                                                |
|                        | Operating range Y                  | 2...10 V                                                                                        |
|                        | Operating range Y note             | 4...20 mA w/ ZG-R01 (500 Ω, 1/4 W resistor)                                                     |
|                        | Input Impedance                    | 100 kΩ for 2...10 V (0.1 mA), 500 Ω for 4...20 mA, 1500 Ω for PWM, On/Off and Floating point    |
|                        | Operating range Y variable         | Start point 0.5...30 V<br>End point 2.5...32 V                                                  |
|                        | Options positioning signal         | variable (VDC, PWM, on/off, floating point)                                                     |
|                        | Position feedback U                | 2...10 V                                                                                        |
|                        | Position feedback U note           | Max. 0.5 mA                                                                                     |
|                        | Position feedback U variable       | VDC variable                                                                                    |
|                        | Bridging time (PF)                 | 2 s                                                                                             |
|                        | Pre-charging time                  | 5...20 s                                                                                        |
|                        | Direction of motion motor          | selectable with switch                                                                          |
|                        | Direction of motion fail-safe      | reversible with switch                                                                          |
|                        | Manual override                    | 5 mm hex crank (3/16" Allen), supplied                                                          |
|                        | Stroke                             | 1.25" [32 mm]                                                                                   |
|                        | Running Time (Motor)               | 90 s /                                                                                          |
|                        | Running time motor variable        | 90...150 s                                                                                      |
|                        | Running time fail-safe             | <35 s                                                                                           |
|                        | Noise level, motor                 | 60 dB(A)                                                                                        |
|                        | Noise level, fail-safe             | 60 dB(A)                                                                                        |
| <b>Safety data</b>     | Position indication                | Mechanically, with pointer                                                                      |
|                        | Degree of protection IEC/EN        | IP54                                                                                            |
|                        | Degree of protection NEMA/UL       | NEMA 2                                                                                          |
|                        | Enclosure                          | UL Enclosure Type 2                                                                             |
|                        | Agency Listing                     | cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02, CE acc. to 2014/30/EU and 2014/35/EU       |
|                        | Quality Standard                   | ISO 9001                                                                                        |

|                    |                     |                                       |
|--------------------|---------------------|---------------------------------------|
| <b>Safety data</b> | Ambient temperature | -22...122°F [-30...50°C]              |
|                    | Storage temperature | -40...176°F [-40...80°C]              |
|                    | Ambient humidity    | Max. 95% RH, non-condensing           |
|                    | Servicing           | maintenance-free                      |
| <b>Materials</b>   | Housing material    | Die cast aluminium and plastic casing |

**Footnotes** † Use flexible metal conduit. Push the listed conduit fitting device over the actuator's cable to butt against the enclosure. Screw in conduit connector. Jacket the actuators input wiring with listed flexible conduit. Properly terminate the conduit in a suitable junction box. Rated impulse Voltage 800V. Type of action 1. Control pollution degree 3.

## Accessories

|                               |                                                                                                                                       |             |
|-------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|-------------|
| <b>Gateways</b>               | <b>Description</b>                                                                                                                    | <b>Type</b> |
|                               | Gateway MP to BACnet MS/TP                                                                                                            | UK24BAC     |
|                               | Gateway MP to Modbus RTU                                                                                                              | UK24MOD     |
|                               | Gateway MP to LonWorks                                                                                                                | UK24LON     |
| <b>Electrical accessories</b> | <b>Description</b>                                                                                                                    | <b>Type</b> |
|                               | Service Tool, with ZIP-USB function, for programmable and communicative Belimo actuators, VAV controller and HVAC performance devices | ZTH US      |
| <b>Service tools</b>          | <b>Description</b>                                                                                                                    | <b>Type</b> |
|                               | Connection cable 10 ft [3 m], A: RJ11 6/4 ZTH EU, B: 3-pin Weidmüller and supply connection                                           | ZK4-GEN     |
|                               | Service Tool, with ZIP-USB function, for programmable and communicative Belimo actuators, VAV controller and HVAC performance devices | ZTH US      |

## Electrical installation

### INSTALLATION NOTES

 Actuators may be connected in parallel. Power consumption and input impedance must be observed.

 Actuators may also be powered by DC 24 V.

 A 500 Ω resistor (ZG-R01) converts the 4...20 mA control signal to 2...10 V.

 Control signal may be pulsed from either the Hot (Source) or Common (Sink) 24 V line.

 For triac sink the common connection from the actuator must be connected to the hot connection of the controller. Contact closures A & B also can be triacs. A & B should both be closed for the triac source and open for triac sink.

 Actuators with plenum cable do not have numbers; use color codes instead.

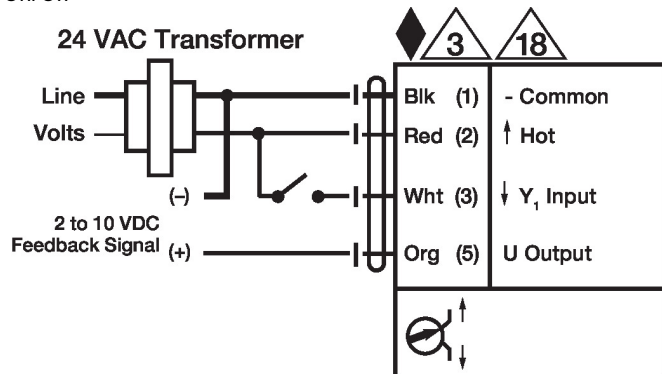
 Meets cULus requirements without the need of an electrical ground connection.

### **Warning! Live electrical components!**

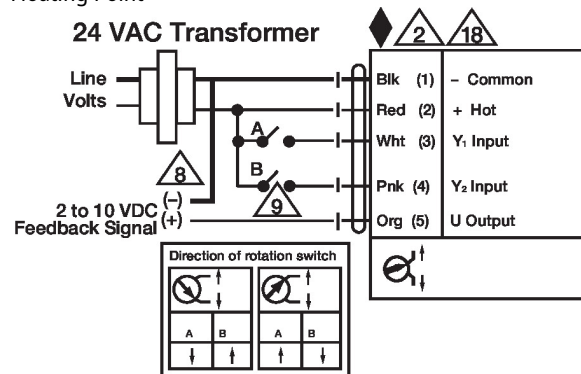
During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

# Wiring diagrams

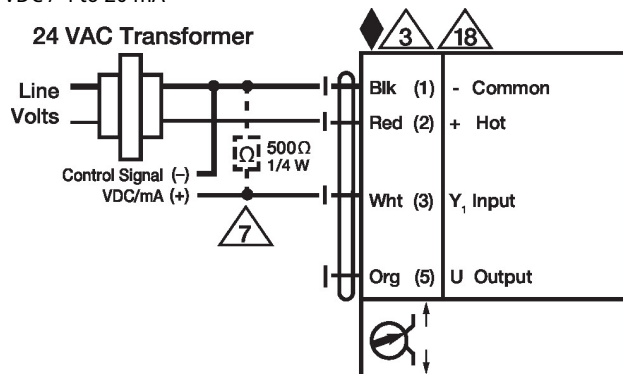
On/Off



Floating Point



VDC / 4 to 20 mA



Override Control Min, Mid, Max Positions

