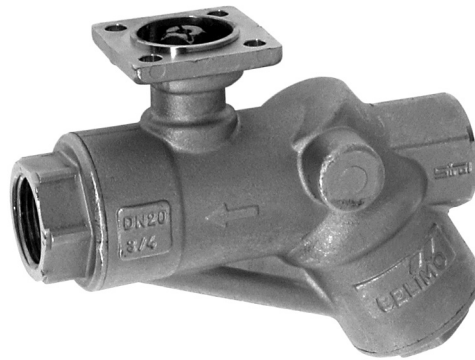


Pressure-independent characterised control valves, 2-way, with internal thread

- For closed cold and hot water systems
- For modulating water-side control of air purification and heating systems


**Type overview**

| Type      | DN<br>[ ] | Vnom<br>[ l/s] | Vmax              | Rp<br>["] | ps<br>[ kPa] | Sv min.<br>[ ] |
|-----------|-----------|----------------|-------------------|-----------|--------------|----------------|
| R215P-010 | 15        | 0.1            | 0.04...0.1 l/s    | 1/2       | 1600         | 50             |
| R215P-020 | 15        | 0.2            | 45...100% of Vnom | 1/2       | 1600         | 50             |
| R215P-040 | 15        | 0.4            | 45...100% of Vnom | 1/2       | 1600         | 50             |
| R220P-040 | 20        | 0.4            | 45...100% of Vnom | 3/4       | 1600         | 100            |
| R220P-060 | 20        | 0.6            | 45...100% of Vnom | 3/4       | 1600         | 100            |
| R225P-070 | 25        | 0.7            | 45...100% of Vnom | 1         | 1600         | 100            |
| R225P-110 | 25        | 1.1            | 45...100% of Vnom | 1         | 1600         | 100            |
| R232P-120 | 32        | 1.2            | 45...100% of Vnom | 1 1/4     | 1600         | 100            |
| R232P-160 | 32        | 1.6            | 45...100% of Vnom | 1 1/4     | 1600         | 100            |
| R240P-180 | 40        | 1.8            | 45...100% of Vnom | 1 1/2     | 1600         | 100            |
| R240P-220 | 40        | 2.2            | 45...100% of Vnom | 1 1/2     | 1600         | 100            |
| R250P-270 | 50        | 2.7            | 45...100% of Vnom | 2         | 1600         | 100            |
| R250P-550 | 50        | 5.5            | 45...100% of Vnom | 2         | 1600         | 100            |

**Technical data**

| Functional data | Media                   |   |
|-----------------|-------------------------|---|
|                 |                         | Cold and hot water, water with glycol up to max. 50% vol.   |
|                 | Medium temperature      | DN 15...DN 20: 5...100°C<br>DN 25...DN 50: 5...80°C   |
|                 | Medium temperature note | lower temperatures on request   |
|                 | Pressure value          | 30 kPa...350 kPa  |
|                 | Closing pressure Δps    | 700 kPa   |
|                 | Flow characteristic     | equal percentage (VDI/VDE 2178), Optimised in the opening range   |
|                 | Pressure stability      | With a pressure value of 35...350 kPa: ±10%, in the lower pressure value range: ±15%  |
|                 | Leakage rate            | Leakage class IV at 350 kPa (EN 60534-4)  |
|                 | Pipe connections        | Internal thread in accordance with ISO 7/1  |
|                 | Angle of rotation       | 90° (operating range 15...90°)  |
|                 | Installation position   | Upright to horizontal (in relation to the stem)   |
|                 | Maintenance             | Maintenance-free  |
| Materials       | Valve                   |   |
|                 |                         | DN 15...DN 25: Forged brass, body nickel-plated<br>DN 32...DN 50: Cast, nickel-plated brass body                                |
|                 | Valve cone              | Chrome-plated brass   |
|                 | Stem                    | Chrome-plated brass   |
|                 | Stem seal               | O-ring EPDM   |
|                 | Valve seat              | PTFE, O-ring Viton  |
|                 | Characterising disk     | DN 15...DN 20: Brass<br>DN 25...DN 50: TEFZEL   |
|                 | Cage                    | Brass   |
|                 | Diaphragm               | Polyester-reinforced silicone   |
|                 | Spring to valve cone    | Stainless steel   |
| Terms           | Abbreviations           |   |
|                 |                         | Vnom = nominal flow with valve completely opened<br>Vmax = maximum flow set by the angle of rotation limitation on the actuator |

## Safety notes



- The ball valve has been designed for use in stationary heating, ventilation and air conditioning systems and is not allowed to be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The ball valve does not contain any parts that can be replaced or repaired by the user.
- The ball valve may not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- When determining the flow rate characteristic of final controlling elements, the recognised directives must be observed.

## Product features

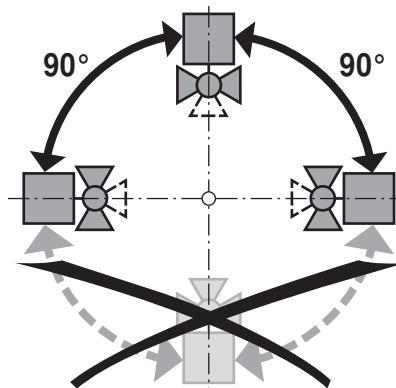
- Principle of operation** The ball valve is adjusted by a rotary actuator. The rotary actuator is controlled by a commercially available modulating or 3-point control system and moves the ball of the valve – the throttling device – to the position dictated by the positioning signal. Open the characterised control valve counterclockwise and close it clockwise.
- Flow characteristic** Equal percentage flow control is ensured by the integrated characterising disk.
- Constant flow volume** With a pressure value of 30...350 kPa, a constant flow volume is achieved thanks to the integrated pressure-reducing valve. Independent of the differential pressure through the valve, a valve authority of 1 is achieved. Even in the part-load range, the flow rate remains constant with each respective opening position (angle of rotation) and ensures a steady control.

## Accessories

|                        | Description   | Type   |
|------------------------|---|--------|
| Mechanical accessories | Pipe connector to characterised control valve DN 15 Rp 1/2"   | ZR2315 |
|                        | Pipe connector to characterised control valve DN 20 Rp 3/4"   | ZR2320 |
|                        | Pipe connector to characterised control valve DN 25 Rp 1"     | ZR2325 |
|                        | Pipe connector to characterised control valve DN 32 Rp 1 1/4" | ZR2332 |
|                        | Pipe connector to characterised control valve DN 40 Rp 1 1/2" | ZR2340 |
|                        | Pipe connector to characterised control valve DN 50 Rp 2"     | ZR2350 |

## Installation notes

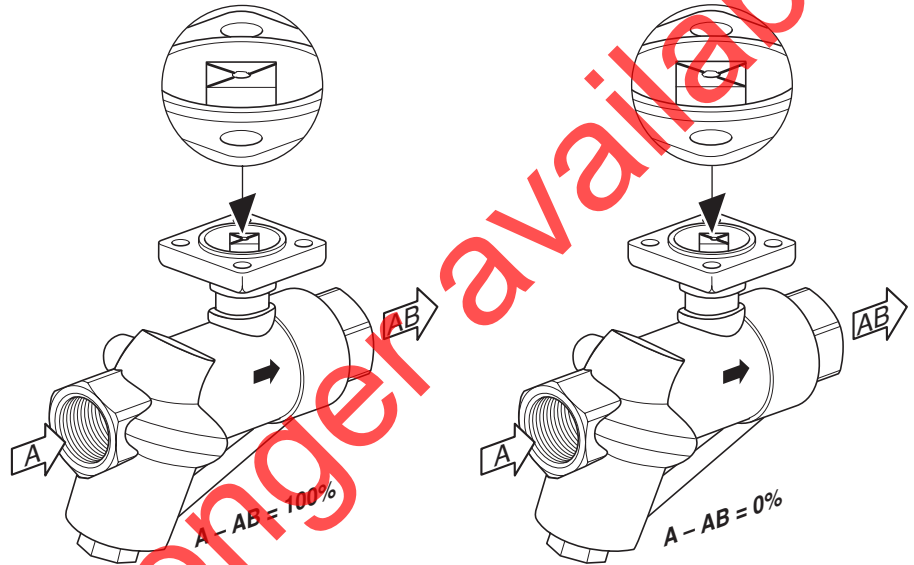
- Recommended installation positions** The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the stem pointing downwards.



- Installation position in return** Installation in the return is recommended.
- Water quality requirements** The water quality requirements specified in VDI 2035 must be adhered to. Ball valves are regulating devices. The use of dirt filters is recommended in order to prolong their service life for performing control tasks.

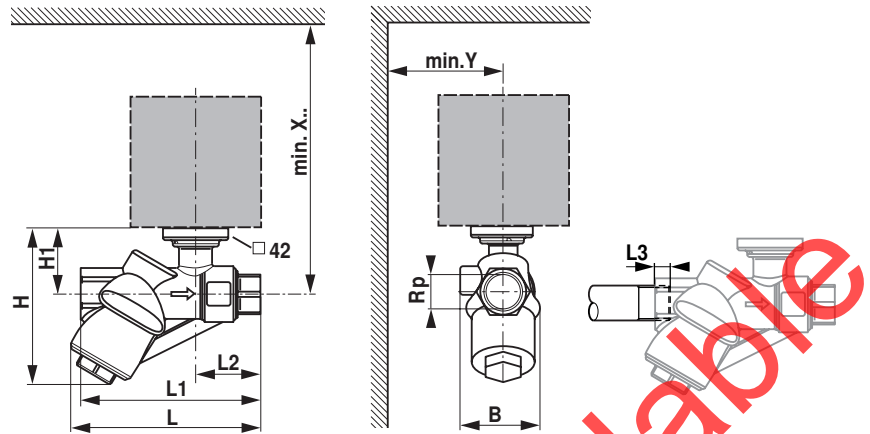
## Installation notes

- Maintenance** Ball valves and rotary actuators are maintenance-free. Before any kind of service work is carried out on the actuator, it is essential to isolate the rotary actuator from the power supply (by disconnecting the electrical cable). Any pumps in the part of the piping system concerned must also be switched off and the appropriate slide valves closed (allow everything to cool down first if necessary and reduce the system pressure to ambient pressure level). The system must not be returned to service until the ball valve and the rotary actuator have been properly reassembled in accordance with the instructions and the pipelines have been refilled in the proper manner.
- Flow direction** The direction of flow, specified by an arrow on the housing, is to be complied with, since otherwise the ball valve could become damaged. Please ensure that the ball is in the correct position (marking on the stem).



## Dimensions [mm] / weight

## Dimensional drawings



L3: Maximum screwing depth

Y/X2: Minimum distance with respect to the valve centre LR..A

Y/X3: Minimum distance with respect to the valve centre NR..A

The actuator dimensions can be found on the respective actuator data sheet.

| Type      | DN<br>[ ] | Rp<br>["] | L<br>[mm] | L1<br>[mm] | L2<br>[mm] | L3<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | Y<br>[mm] | X2<br>[mm] | X3<br>[mm] | Weight<br>approx.<br>[ kg] |
|-----------|-----------|-----------|-----------|------------|------------|------------|-----------|-----------|------------|-----------|------------|------------|----------------------------|
| R215P-010 | 15        | 1/2       | 119       | 114        | 38         | 13         | 51        | 94        | 36         | 70        | 200        | 250        | 0.9                        |
| R215P-020 | 15        | 1/2       | 119       | 114        | 38         | 13         | 51        | 94        | 36         | 70        | 200        | 250        | 0.9                        |
| R215P-040 | 15        | 1/2       | 119       | 114        | 38         | 13         | 51        | 94        | 36         | 70        | 200        | 250        | 0.9                        |
| R220P-040 | 20        | 3/4       | 126       | 126        | 43         | 14         | 51        | 94        | 36         | 70        | 200        | 250        | 0.9                        |
| R220P-060 | 20        | 3/4       | 126       | 126        | 43         | 14         | 51        | 94        | 36         | 70        | 200        | 250        | 0.9                        |
| R225P-070 | 25        | 1         | 179       | 179        | 63         | 16         | 82        | 121       | 46         | 70        | 200        | 250        | 2.8                        |
| R225P-110 | 25        | 1         | 179       | 179        | 63         | 16         | 82        | 121       | 46         | 70        | 200        | 250        | 2.8                        |
| R232P-120 | 32        | 1 1/4     | 221       | 221        | 62         | 19         | 87        | 140       | 51         | 70        | 200        | 250        | 3.8                        |
| R232P-160 | 32        | 1 1/4     | 221       | 221        | 62         | 19         | 87        | 140       | 51         | 70        | 200        | 250        | 3.8                        |
| R240P-180 | 40        | 1 1/2     | 204       | 204        | 65         | 19         | 87        | 140       | 51         | 70        | 200        | 250        | 3.6                        |
| R240P-220 | 40        | 1 1/2     | 204       | 204        | 65         | 19         | 87        | 140       | 51         | 70        | 200        | 250        | 3.6                        |
| R250P-270 | 50        | 2         | 225       | 225        | 74         | 23         | 87        | 146       | 57         | 70        | 200        | 250        | 4.4                        |
| R250P-550 | 50        | 2         | 426       | 397        | 83         | 22         | 132       | 224       | 76         | 70        | 200        | 250        | 12.3                       |

## Further documentation

Overview Valve-actuator combinations

- Data sheets for actuators
- Installation instructions for pressure-independent characterised control valves and/or actuators, respectively
- General Notes for project planning