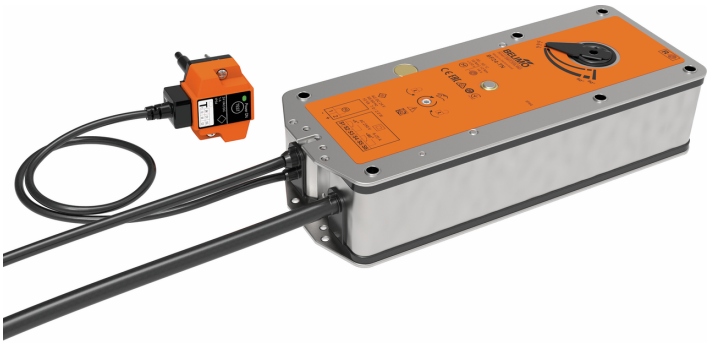
Technical data sheet BF24-TN

Spring-return actuator, combined with thermoelectric tripping device BAT (72°C), for fire and smoke dampers 90° in ventilation and air-conditioning systems.

- **Torque 18 Nm / 12 Nm**
- **Nominal voltage AC/DC 24 V**
- **Control Open/close**
- **Mechanical interface Form fit 12x12 mm, non-continuous hollow shaft**



Picture may differ from product

Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
	Power consumption in operation	7 W
	Power consumption in rest position	2 W
	Power consumption for wire sizing	10 VA
	Inrush current (Imax)	8.3 A @ 5 ms
	Auxiliary switch	2x SPDT
	Switching capacity auxiliary switch	1 mA...6 A (3 A inductive), DC 5 V...AC 250 V
	Switching points auxiliary switch	5° / 80°
	Connection supply / control	Cable 1 m, 2x 0.75 mm², FRNC (halogen-free)
	Connection auxiliary switch	Cable 1 m, 6x 0.75 mm², FRNC (halogen-free)
	Cable length thermoelectric tripping device	1 m
Functional data	Torque motor	18 Nm
	Torque fail-safe	12 Nm
	Direction of motion motor	selectable by mounting L/R
	Manual override	with position stop
	Angle of rotation	Max. 95°
	Running time motor	<120 s / 90°
	Running time fail-safe	16 s @ 20°C
	Sound power level motor	45 dB(A)
	Sound power level, fail-safe	63 dB(A)
	Mechanical interface	Form fit 12x12 mm, non-continuous hollow shaft
	Position indication	Mechanical, with pointer
	Service life	Min. 60'000 safety positions
Safety data	Response temperature thermal fuse	Duct outside temperature 72°C Duct inside temperature 72°C (colour black)
	Protection class IEC/EN	III, Safety Extra-Low Voltage (SELV)
	Protection class auxiliary switch IEC/EN	II, reinforced insulation
	Degree of protection IEC/EN	IP54 IP protection in all mounting orientations
	EMC	CE according to 2014/30/EU
	Low voltage directive	CE according to 2014/35/EU
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Type of action	Type 1.AA.B
	Rated impulse voltage supply / control	0.8 kV
	Pollution degree	3
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature normal operation	-30...50°C [-22...122°F]

Technical data

Safety data	Ambient temperature safety operation	The safety position will be attained up to max. 75°C [167°F]
	Storage temperature	-40...50°C [-40...122°F]
	Servicing	maintenance-free
Weight	Weight	2.7 kg

Safety notes

- The device must not be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.
- The actuator is adapted and installed on the fire and smoke damper by the damper manufacturer. For this reason, the actuator is only supplied directly to safety damper manufacturers. The manufacturer then bears full responsibility for the proper functioning of the damper.
- The two switches integrated in the actuator are to be operated either on mains voltage or on safety extra-low voltage. The combination mains voltage/safety extra-low voltage is not permitted.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

Product features

Operating mode

The actuator moves the damper to the operating position at the same time as tensioning the return spring. The damper is turned back to the safety position by spring energy when the supply voltage is interrupted.

Thermoelectric tripping device

Complies with the specific requirements of the standard ISO 10294-4.

The BAT has two thermal fuses: one for the duct outside temperature, placed in the BAT housing, and one for the duct inside temperature, placed at the tip of the duct probe. If the duct outside temperature exceeds 72°C, the thermal fuse for the duct outside temperature will respond. If the duct inside temperature exceeds 72°C, the thermal fuse for the duct inside temperature will respond. When one of the thermal fuses responds, the supply voltage is interrupted permanently.

The LED is on when

- supply voltage is available

- the thermal fuses are OK and

- the test button is not pressed.

If the permissible duct outside temperature is exceeded, the corresponding fuse in the BAT housing triggers and causes the actuator to move irreversibly to the safety position. The thermal fuse for the duct outside temperature cannot be replaced, so the actuator must be replaced. The thermal fuse for the duct inside temperature can be replaced, see section "Accessories".

The function of the system (interruption of the supply voltage) can be checked by pressing the test button.

Note: The function of the thermal fuses and the control key is only warranted if the actuator is connected to the supply voltage (LED on).

Manual override

Without power supply, the actuator can be operated manually and fixed in any required position. It can be unlocked manually or automatically by applying the supply voltage. Do not operate the manual override with any power tool or motorised device.

Product features

Signalling

Two microswitches with fixed settings are installed in the actuator for indicating the damper end positions. The electrical contacts of these microswitches are equipped with a gold/silver coating that permits integration both in circuits with low currents (mA range) and in ones with larger-sized currents (A range) in accordance with the specifications in the data sheet. It should be noted with this application however that the contacts can no longer be used in the milliampere range after larger currents have been applied to them, even if this has taken place only once.

The position of the damper blade can be read off on a mechanical position indicator.

Standards / Regulations

The design of the actuator is based on the specific requirements from the European standards:

- EN 15650 Ventilation for buildings – Fire dampers

- EN 1366-2 Fire resistance tests on service installations

(Part 2: Fire dampers)

- EN 13501-3 Fire classification of construction products and building elements - Part 3: Classification using data from fire resistance tests on products and elements used in building service installations: fire resisting ventilation ducts and fire dampers and/or power, control and communication cables

Recommendation for application

The regular operational check (open/close control of the fire damper) enhances the safety of people, animals, property and the environment. Monitoring the end positions of fire dampers, as recommended by Belimo, using two microswitches permanently integrated into the actuator to indicate the damper end positions, also contributes to increasing safety.

Unless other requirements are stipulated – e.g. in the damper manufacturer's operating instructions –, Belimo recommends performing a monthly operational check.

Fire damper actuators from Belimo are designed for regular operational checks in accordance with service life specifications contained in the technical data sheet.

Notes for regular operational checks can be found in the European Product Standard for Fire Dampers (EN 15650) under "Maintenance information".

Parts included

Hand crank
Pointer
Protective bag
Form fit insert 12/10 mm

Accessories

Electrical accessories

Description	Type
Auxiliary switch 2x SPDT	SN2-C7
Thermoelectric tripping device with control key, Duct inside temperature 72°C (colour black), Duct outside temperature 72°C, Probe length 65 mm	BAT72
Thermoelectric tripping device with control key, Duct inside temperature 72°C (colour black), Duct outside temperature 72°C, Probe length 90 mm	BAT72/9
Blanking cover for BAT (without thermal fuse for duct inside temperature)	ZBAT0
Spare tripping element for BAT, Duct inside temperature 72°C (colour black), Probe length 65 mm	ZBAT72
Spare tripping element for BAT, Duct inside temperature 72°C (colour black), Probe length 90 mm	ZBAT72/9
Spare tripping element for BAT, Duct inside temperature 95°C (colour grey), Probe length 65 mm	ZBAT95
Spare tripping element for BAT, Duct inside temperature 95°C (colour grey), Probe length 90 mm	ZBAT95/9
Spare tripping element for BAT, Duct inside temperature 120°C (colour orange), Probe length 65 mm	ZBAT120

Accessories

	Description	Type
	Spare tripping element for BAT, Duct inside temperature 140°C (colour red), Probe length 65 mm	ZBAT140
	Cable set with plug 0.5 m for communication and power supply unit	ZST-BS
Mechanical accessories	**Description**	**Type**
	Bracket for SN2-C7 for BF	ZSN-BF
	Adapter, for form fit with clamp for round shaft 10...20 mm / square 10...16 mm	ZK-BF
	Pointer 12x12 mm	ZZ12-B
	Hand crank 40 mm	ZK1-B
	Hand crank 70 mm	ZK2-B
	Protective bag with wire, Multipack 100 pcs.	ZSD-B.1

Electrical installation

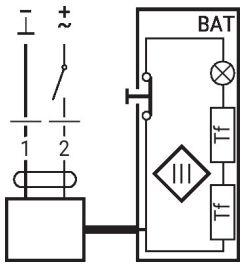
Supply from isolating transformer.

Parallel connection of other actuators possible. Observe the performance data.

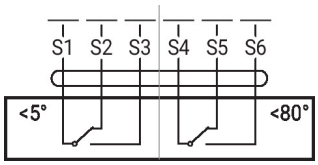
Combination of mains voltage and safety extra-low voltage not permitted at the two auxiliary switches.

Wire colours:
1 = black
2 = white
S1 = violet
S2 = red
S3 = white
S4 = orange
S5 = pink
S6 = grey
Tf = Thermal fuse (see "Technical data")

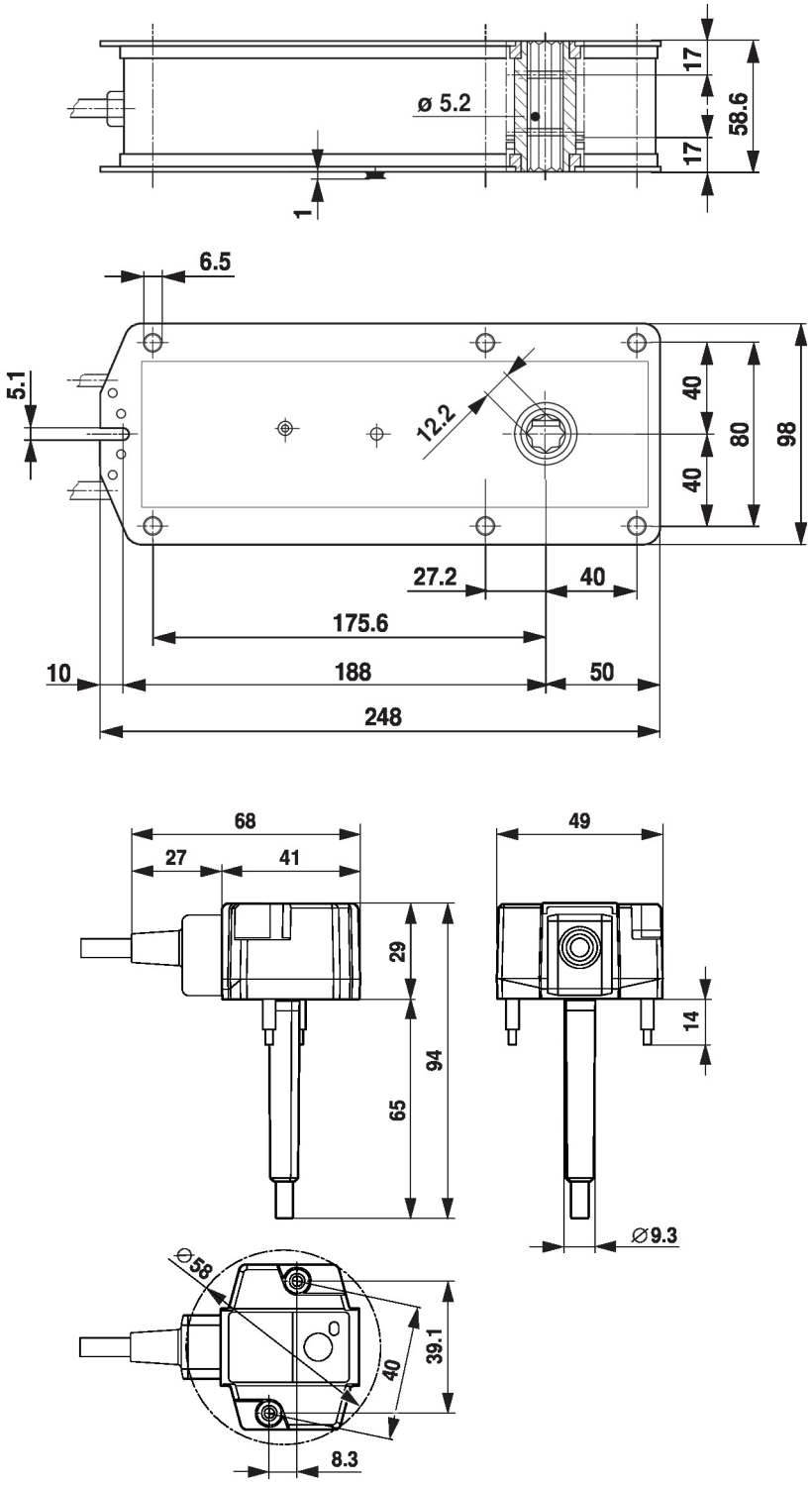
AC/DC 24 V, open/close



Auxiliary switch



Dimensions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