

**Flow sensor**

Ultrasonic flow sensor for water systems containing water or water-glycol mixtures. It continuously measures the glycol content of the medium and compensates for it to ensure an accurate measurement.

The flow sensor is installed in the system using standard flanges in accordance with ANSI Class 250. The power supply is AC/DC 24 V and the output signal is 0...10 V or communicative via BACnet MSTP, Modbus RTU or MP-Bus.

The flow rate can be accumulated. Configuration is done with Belimo Assistant 2 via NFC technology.



Picture may differ from product


**Type Overview**

| Type     | DN  | DN ["] | FS [GPM] | Cv  | Δp [psi] | Body Pressure Rating |
|----------|-----|--------|----------|-----|----------|----------------------|
| 22PF-5UJ | 65  | 2 1/2  | 166      | 106 | 2.4      | ANSI Class 250       |
| 22PF-5UK | 80  | 3      | 264      | 143 | 3.4      | ANSI Class 250       |
| 22PF-5UL | 100 | 4      | 396      | 261 | 2.3      | ANSI Class 250       |
| 22PF-5UM | 125 | 5      | 660      | 379 | 3.0      | ANSI Class 250       |
| 22PF-5UN | 150 | 6      | 990      | 542 | 3.3      | ANSI Class 250       |

FS: Full scale, maximum flow

Δp: Pressure drop at FS

CV.: theoretical CV value for pressure drop calculation

**Technical data**

|                        |                               |  |
|------------------------|-------------------------------|--|
| <b>Electrical Data</b> | Nominal voltage               | AC/DC 24 V   |
|                        | Nominal voltage frequency     | 50/60 Hz   |
|                        | Nominal voltage range         | AC 19.2...28.8 V / DC 21.6...28.8 V  |
|                        | Power consumption AC          | 2.2 VA   |
|                        | Power consumption DC          | 1.1 W  |
|                        | Connection supply             | Cable 3 ft. [1 m], 6x 18 AWG (0.83 mm <sup>2</sup> )                       |
|                        | <b>Data bus communication</b> | Communication  |
| Number of nodes        |                               | BACnet / Modbus see interface description<br>MP-Bus max. 8 (16)            |
| <b>Functional Data</b> | Medium                        | Water<br>Water-glycol mixture  |
|                        | Configuration                 | via NFC, Belimo Assistant 2  |
|                        | Voltage output                | 1 x 0...10 V, 0.5...10 V, 2...10 V or user defined                         |
|                        | Output signal active note     | DC 0...10 V (factory setting), selectable via NFC<br>min. resistance 10 kΩ |
|                        | Body Pressure Rating          | ANSI Class 250   |
|                        | Pipe connection               | Flange   |
|                        | Installation orientation      | upright to horizontal  |
|                        | Servicing                     | maintenance-free   |
| <b>Measuring Data</b>  | Measured values               | Flow<br>Temperature  |
|                        | Measuring fluid               | Water, water with glycol up to max. 60% vol.                               |
|                        | Measuring principle           | Ultrasonic flow measurement  |

**Technical data**

|                           |                                      |   |
|---------------------------|--------------------------------------|---|
| <b>Specification flow</b> | Min. flow measurement                | 0.7% of FS  |
|                           | Measuring accuracy flow              | Water: ±2%<br>Water-glycol mixture: ±5%   |
|                           | Measuring accuracy flow note         | Water: @ 41...250°F [5...120°C]<br>Water-glycol mixture: @ -4...250°F [-20...120°C]<br>Inlet section ≥5x DN |
| <b>Glycol Monitoring</b>  | Measurement display glycol           | 0...60%   |
|                           | Measuring accuracy glycol monitoring | ±4%   |
| <b>Safety Data</b>        | Protection class IEC/EN              | III, Protective Extra-Low Voltage (PELV)  |
|                           | Degree of protection IEC/EN          | IP54  |
|                           | Degree of protection NEMA/UL         | NEMA 2  |
|                           | EMC                                  | CE according to 2014/30/EU  |
|                           | Certification IEC/EN                 | IEC/EN 60730-1:11 and IEC/EN 60730-2-15:10  |
|                           | Quality Standard                     | ISO 9001  |
|                           | Type of action                       | Type 1  |
|                           | Rated impulse voltage supply         | 0.8 kV  |
|                           | Pollution degree                     | 3   |
|                           | Ambient humidity                     | Max. 95% RH, non-condensing   |
|                           | Ambient temperature                  | -22...131°F [-30...55°C ]   |
|                           | Fluid temperature                    | -4...250°F [-20...120°C]  |
|                           | Fluid temperature note               | Frost protection must be guaranteed at fluid temperatures <2 °C [<36°F]                                     |
| Storage temperature       | -40...176°F [-40...80°C]             |   |
| <b>Materials</b>          | Cable                                | PVC   |
|                           | Fluid wetted parts                   | EN-GJS-400-18-LT (GGG 40.3), with protective paint, stainless steel, PEEK, EPDM                             |
|                           | Flow measuring pipe                  | EN-GJS-400-18-LT (GGG 40.3), with protective paint  |

**Safety Notes**


This device has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.

Outdoor application: only possible in case that no (sea) water, snow, ice, insulation or aggressive gases interfere directly with the actuator and that is ensured that the ambient conditions remain at any time within the thresholds according to the data sheet.

Only authorized specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.

The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

## Product features

**Operating mode** The ultrasonic flow sensor is equipped with a flow pipe, two ultrasonic paths and an electronic circuit. A temperature sensor is mounted in the flow pipe to compensate the temperature effects.

A sensor error occurs when the ultrasonic path is interrupted (air bubbles in the system, connection to ultrasonic transducers interrupted).

Detailed error reports are available via Belimo Assistant 2 or BACnet, Modbus, and MP-Bus.

Collective error report display

If the output signal is set to 0.5...10 V or 2...10 V and also to flow, a collective error report is displayed with a voltage of 0.3 V. This indicates a measurement error of the temperature sensor or flow sensor.

**Functions** Wires 6 and 7 are for the Modbus or BACnet communication. The physical bus address can be defined via the app.

Wire 5 can be configured with the app as an output signal 0...10 V (factory setting), 0.5...10 V, 2...10 V, user defined or as an MP-Bus communication. For the output signal, the flow or the fluid temperature can be selected.

The output signal can be scaled to the desired range. Factory setting is 10 V = FS

**Patented glycol compensation** Glycol changes the viscosity of the heat transfer fluid and as a result affects the measured volumetric flow. Without glycol compensation, volumetric flow measurements can show errors of as much as 30 percent. The patented automatic glycol compensation significantly reduces the degree of measurement error.

Selection of the fluid used:

- Water
- Propylene glycol
- Ethylene glycol
- Antifrogen L
- Antifrogen N
- DowCal 200
- DowCal 100

Determining the glycol concentration requires recurring temperature changes of min. 2 K within the flow sensor during operation. Installing the flow sensor in the temperature-variable part of the system is recommended to ensure these temperature changes.

## Product features

**Pressure drop** The pressure drop across the flow sensor to achieve a desired flow  $q$  can be calculated using the theoretical  $K_v$ s value (see type overview) and the formula below.

$$\Delta p = \left( \frac{q}{C_v} \right)^2$$

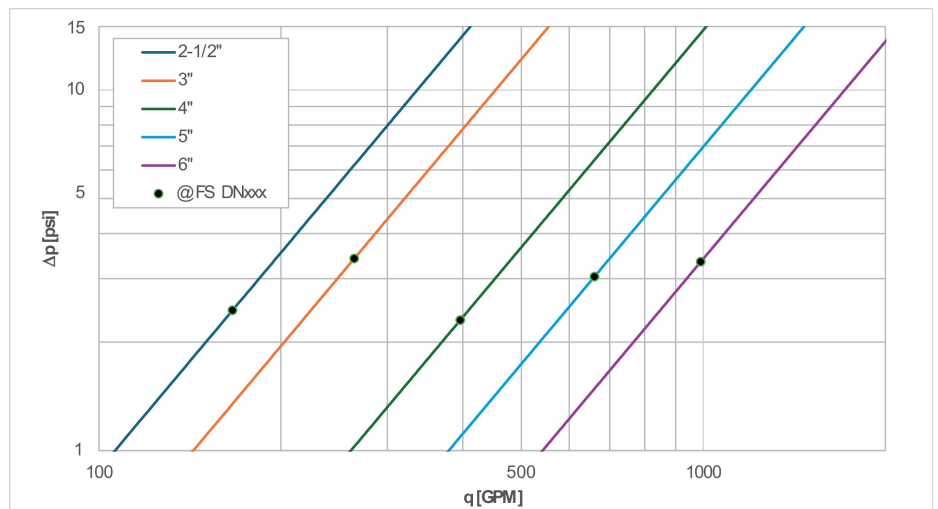
$\Delta p$ : psi  
 $q$ : GPM  
 $C_v$ : Flow Coefficient

22PF-5UL

$C_v = 261$

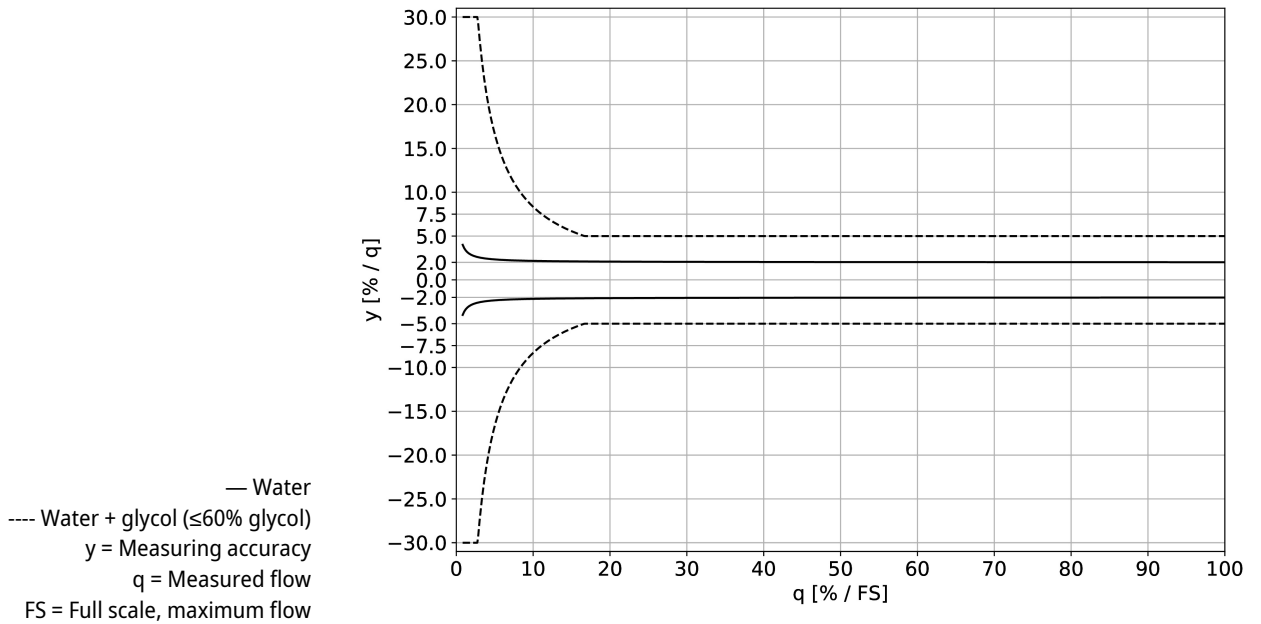
$q = 396$  GPM

$$\Delta p = \left( \frac{q}{C_v} \right)^2 = \left( \frac{396 \text{ GPM}}{261} \right)^2 = 2.3 \text{ psi}$$



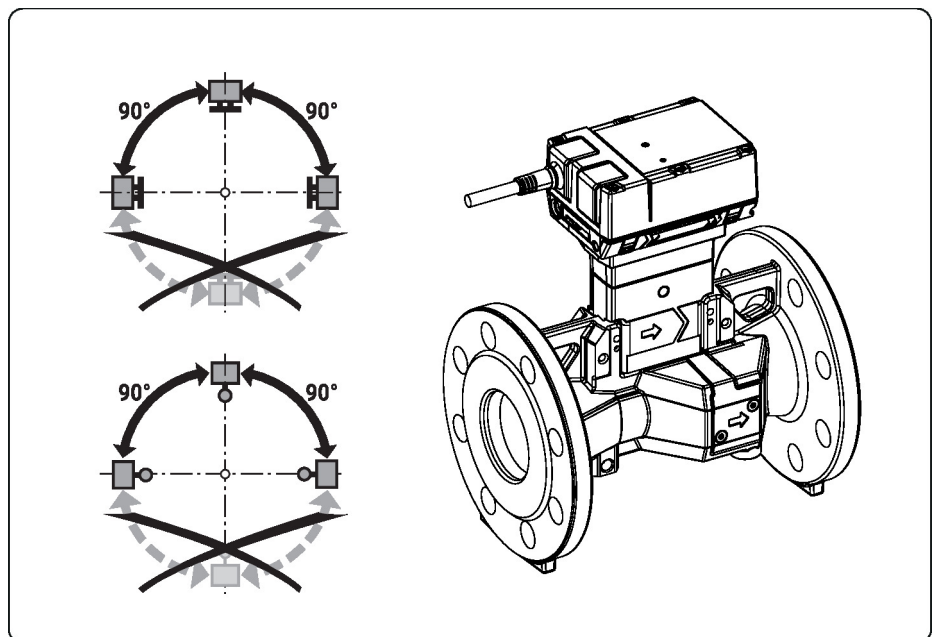
**Product features**

**Measuring accuracy** Measuring accuracy for water (glycol 0% vol.):  
 $\pm(2 + 0.013 \text{ FS}/q)\%$  of the measured value (q), but not more than  $\pm 5\%$   
 At a temperature range of 41...250°F [5...120°C].  
 Measuring accuracy for water + glycol (glycol 0...60% vol.)  
 $\pm 5\%$  (@ 13...100% FS)  
 $\pm 0.01 \text{ FS}$ , but not more than 30% of q (@ 07...13% FS)  
 At a temperature range of -4...250°F [-20...120°C].



**Installation notes**

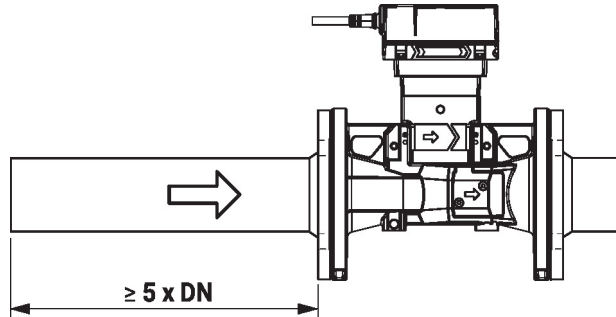
**Permissible installation orientation** The sensor can be installed upright to horizontal. The sensor may not be installed in a hanging position.



**Installation in return** Installation in the return is recommended.

**Installation notes**

**Inlet section** A flow stabilizing section or inlet section in the direction of flow must be maintained in front of the flow sensor to achieve the specified measuring accuracy. Its dimensions should be at least 5x DN.



**Water quality requirements** The water quality requirements specified in VDI 2035 must be adhered to.

**Servicing** Sensors are maintenance-free.  
 Before any service work on the sensor is carried out, it is essential to isolate the sensor from the power supply (by unplugging the electrical cables if necessary). Any pumps in the part of the piping system concerned must also be switched off and the appropriate slide valves closed (allow all components to cool down first if necessary and always reduce the system pressure to ambient pressure level).  
 The system must not be returned to service until the sensor has been correctly reassembled in accordance with the instructions and the pipeline has been refilled by professionally trained personnel.

**Flow direction** The direction of flow, specified by an arrow on the housing, is to be complied with, since otherwise the flow rate will be measured incorrectly.

**Avoiding cavitation** To avoid cavitation, the system pressure at the outlet of the flow sensor must be a minimum of 15 psi [1 bar] at FS (maximum measurable flow) and temperatures up to 194°F [90°C].  
 At a temperature of 250°F [120°C] the system pressure at the outlet of the flow sensor must be at least 37 psi [2.5 bar].

**Cleaning of pipes** Before installing the flow sensor, the loop must be thoroughly rinsed to remove impurities.

**Prevention of stresses** The flow sensor must not be subjected to excessive stress caused by pipes or fittings.

**Accessories**

| Tools | Description  | Type               |
|-------|--|--------------------|
|       | Service tool for wired and wireless setup, on-site operation and troubleshooting.                              | Belimo Assistant 2 |
|       | Belimo Assistant Link Bluetooth and USB to NFC and MP-Bus converter for configurable and communicative devices | LINK.10            |

**Service**

Using Belimo Assistant 2, device parameters can be modified. Belimo Assistant 2 can operate on a smartphone, tablet, or PC. The available connection options vary depending on the hardware on which Belimo Assistant 2 is installed.

For more information about Belimo Assistant 2, refer to the Quick Guide – Belimo Assistant 2.



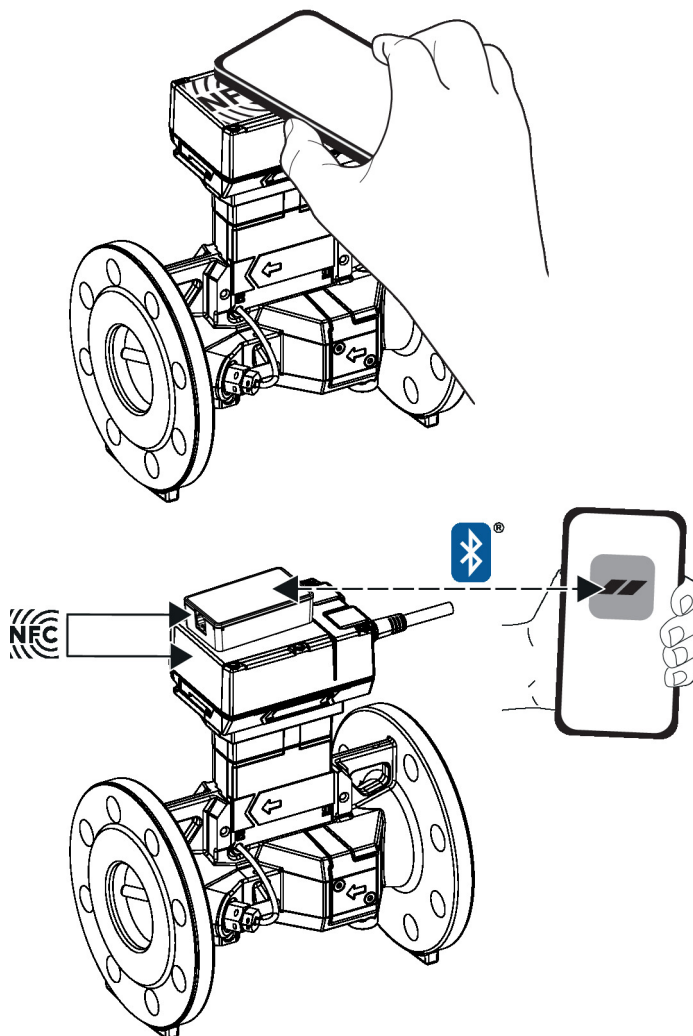
## Service

**Wireless connection** Belimo devices marked with the NFC logo can be accessed either directly with an NFC-capable smartphone or with a Bluetooth-capable smartphone connected to Belimo Assistant Link.

Requirement:

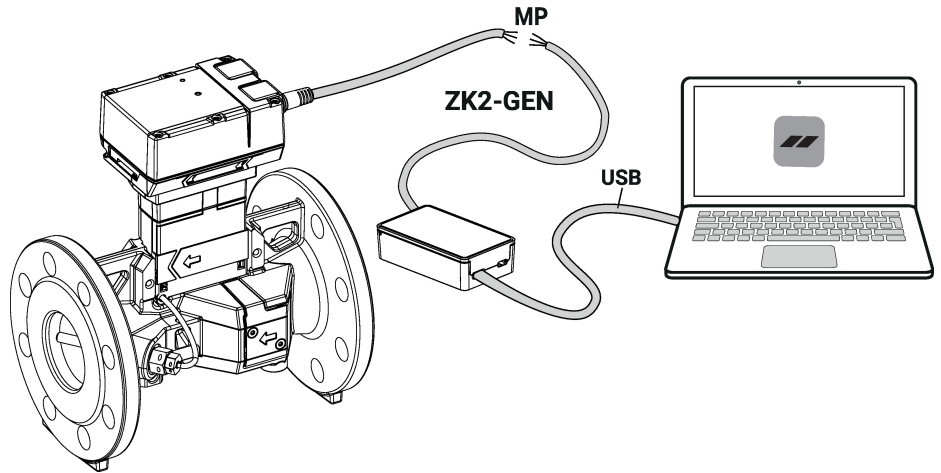
- NFC- or Bluetooth-capable smartphone or tablet
- Belimo Assistant 2 (Google Play and Apple App Store)

Align the NFC-capable smartphone or Belimo Assistant Link with the device's NFC logo so that both NFC antennas are superposed.



Service

**Wired connection** Alternatively, the Belimo devices can be accessed by connecting Belimo Assistant Link to the USB port on a PC or laptop and to the MP-Bus wire on the device.  
Belimo Assistant 2 acts as MP client. Therefore, no other MP client shall be connected to the device.



Wiring Diagram



Supply from isolating transformer.

The wiring of the line for BACnet MS/TP / Modbus RTU is to be carried out in accordance with applicable RS485 regulations.

Modbus / BACnet: Supply and communication are not a galvanic dry contact. Connect earth signal of the devices with one another.

Sensor connection: An additional sensor can optionally be connected to the flow sensor. This can be an active sensor with output DC 0...10 V (max. DC 0...32 V with resolution 30 mV) or a switching contact (switching current min. 16 mA @ 24 V). Thus the analogue signal of the sensor can be easily digitized with the flow sensor and transferred to the corresponding bus system.

Analogue output: An analogue output (wire 5) is available on the flow sensor. It can be selected as 0...10 V, 0.5...10 V, 2...10 V or user defined. For example, the flow rate or the temperature of the temperature sensor (Pt1000 - EN 60751, 2-wire technology) can be output as an analogue value.

Wire colors:

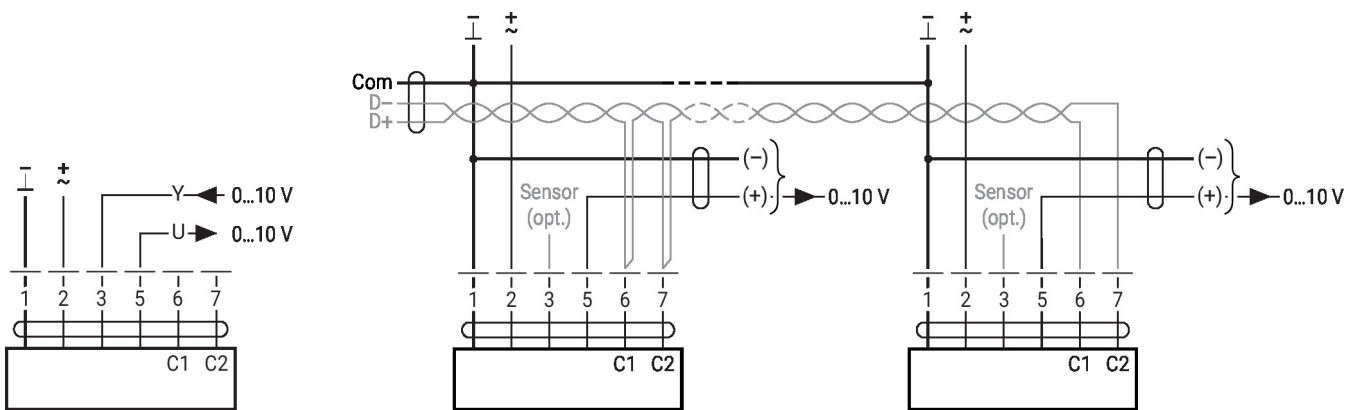
- 1 = black
- 2 = red
- 3 = white
- 5 = orange
- 6 = pink
- 7 = grey

Functions:

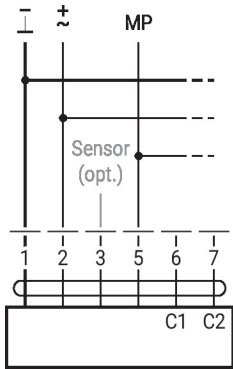
- 1 = Com
- 2 = AC/DC 24 V
- 3 = Sensor (optional)
- 5 = 0...10 V, MP-Bus
- C1 = D- (wire 6)
- C2 = D+ (wire 7)

### Wiring Diagram

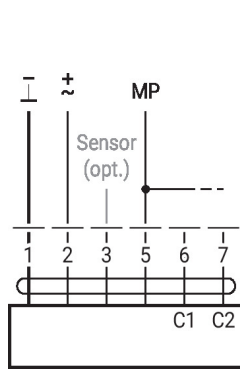
#### BACnet MS/TP / Modbus RTU



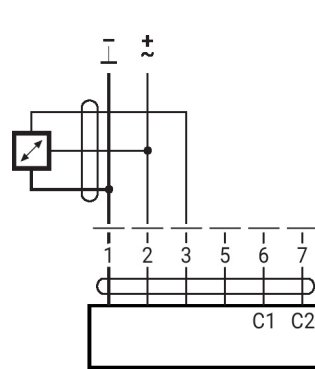
#### MP-Bus, supply via 3-wire connection



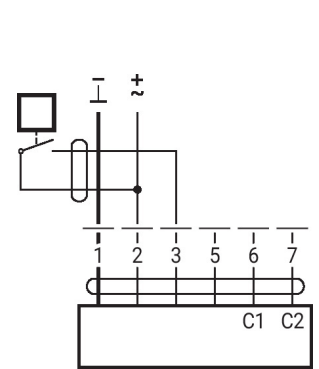
#### MP-Bus via 2-wire connection, local power supply



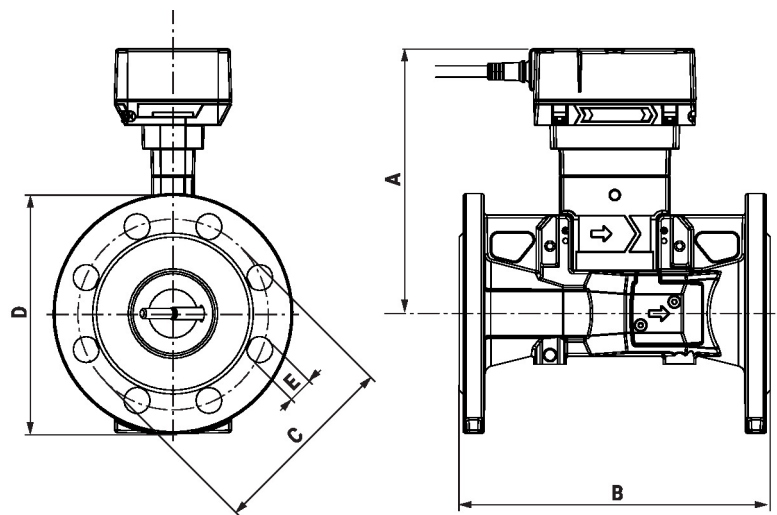
#### Connection with active sensor



#### Connection with switching contact



### Dimensions



| Type     | DN  | DN ["] | A          | B           | C           | D           | E         | Weight             |
|----------|-----|--------|------------|-------------|-------------|-------------|-----------|--------------------|
| 22PF-5UJ | 65  | 2 1/2  | 7.6" [193] | 9.5" [240]  | 5.9" [149]  | 7.5" [190]  | 8 x 7/8"  | 31.7 lb [14.4 kg]  |
| 22PF-5UK | 80  | 3      | 7.9" [200] | 10.2" [260] | 6.6" [168]  | 8.3" [210]  | 8 x 7/8"  | 40.8 lb [18.5 kg]  |
| 22PF-5UL | 100 | 4      | 8.0" [202] | 10.3" [262] | 7.9" [200]  | 8.9" [225]  | 8 x 7/8"  | 62.8 lb [28.5 kg]  |
| 22PF-5UM | 125 | 5      | 8.2" [209] | 12.4" [314] | 9.3" [235]  | 11.0" [280] | 8 x 7/8"  | 81.4 lb [36.9 kg]  |
| 22PF-5UN | 150 | 6      | 8.6" [219] | 13.1" [334] | 10.6" [270] | 12.6" [320] | 12 x 7/8" | 106.7 lb [48.4 kg] |

**Further documentation**

- Overview MP Cooperation Partners
- Description Data-Pool Values
- BACnet Interface description
- Modbus Interface description
- Installation instructions
- Quick Guide – Belimo Assistant 2